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11. Problems:

The following problems were discussed with Tech. Engr., H. Young:

2. W/121 Breech Block -Over. 36, 37, 38

3. Over. 38- Use max. wing of base gage RM-2039 as "Go".

b. Further it was decided to supply a sample part at each of the 3 operations to show the necessary direction of mismatch.

3. W/121 Breech Block Over. 37-1-Top face of flush pin of gage RM-3277 does not appear to be parallel with the measuring steps of the gage block. Further, it is understood that Technical has made a model drawing change which will alter this gage.

a. RM-3277 to be sent to Tool Room for change.

4. W/121 Action Bar Over. 47- Wall thickness thinner than Past practice Record limits; span of slots wider than max. gage limits; Gage W-932; Blks. W-932-1 and W-932-2 are listed in Process Record but are not on job.

a. It was decided to replace gage W-932; Blks. W-932-1 and W-932-2; Gage RM-419 with visual sample.

b. It was understood that a model drawing change would be requested.

Production Supervision and A. Prokop to follow all above problems.

111. FURTHER PROBLEMS:

1. W/121 Breech Block Over. 39-A-Bevels off position.

a. New gage being made.

b. A. Prokop to follow.

2. W/721-2 Safety Gun Over. 20- It was previously agreed that the present dial unit might be graduated in divisions smaller than presently.

a. It was decided to request the use of a dial unit graduated in 0.00025".

b. A. Prokop to follow.

Remarks:

1. The current Weekly Quality Index was discussed and necessary corrective action taken.

F. Wood
For the Committee