

Franz, Scott

From: Boyles, Derek
Sent: Monday, March 15, 2004 2:00 PM
To: Snedeker, Jim
Cc: Franz, Scott; Reesor, Phillip K.
Subject: M710 Safety SOP

Jim,

The test that we perform in Mayfield to check for safety arm sticking is provided below:

"With the bolt cammed down and the safety placed in the "F" (FIRE) position, try to move the safety arm in between the FIRE and SAFE positions. Move the safety back to the point you feel resistance. Release the safety. The safety should return to the "F" (FIRE) position or fall rearward to the "S" (SAFE) position. If the safety does not return to the "F" or "S" positions, but stays between the two positions then reject the gun."

Hopefully this will help with your evaluation of the safety detent design change. The guns and receiver insert assemblies are shipping today.

Regards,

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