cc: H.L. Chambers <u>W.E. Leek</u> File

Ilion, New York January 24, 1962

V. G. DE REUS

Caliber 222 Rem. Short Magnum - Chamber Drawing

Attached is copy of DWG. LA-503 as chambered for the XP-700 pistol barrel. Although this caliber has not been established by Bridgeport, it would seem satisfactory to proceed with any preliminary work that might otherwise be delayed awaiting final clearances.

Additional copies of the drawing may be obtained from Howard Chambers, and the Design Group has advised that reamer tooling for making of the model barrels will be available to Production. This was made by altering the regular 222 reamers. It is very likely a similar idea may be used for preparing the gauges.

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S. M. Alvis Ilion Research Division

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