

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



cc: K. R. Chadwick
M.H. Walker
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"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Ilion, New York
June 11, 1964

TO: W. E. LEEK *WEL*
FROM: P. H. ECCLESTON

SUGGESTED PROCESS

Alumilite Black Coloring - Model 700 BDL Trigger Guard

Attached herewith is a suggested process for Alumilite Black coloring of M/700 BDL Trigger Guard, together with details of the polishing procedure used in preparing the samples.

The process outlines the steps performed in R&D facilities, and minor changes will probably be necessary in production facilities. The most important part of the process is the current density used for anodizing. By following the procedure outlined 80% acceptable parts resulted.

Should any question arise with regard to the process, please feel free to call on us.

PHE:T
Attach.