

RD-49-B

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
REMINGTON

PETERS
PETERS

CC: H. J. Hackman
R. P. Kelly
M. H. Walker
P. B. Croop

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Ilion, New York
May 24, 1965

S. M. ALVIS

Design
MODEL 700 BOLT HANDLE

P E & C purchased a pilot quantity of precision cast Bolt Handles without the knurl on the ball. These parts have the approximate appearance of the proposed stamped Bolt Handle. This item was being considered as part of the cost reduction program.

Finish samples were completed into Bolt Assemblies. M. H. Walker took samples to Bridgeport and reviewed the suggested change with Marketing. The plain ball was not acceptable.

May 18, when F. E. Morgan and P. H. Burdett were in Ilion for the Operations Committee Meeting, I showed them the attached sample. They again stated that the plain ball would not be acceptable. As far as P E & C is concerned, we plan no further action on the stamping approach to produce the Bolt Handle as the knurl on the ball cannot be satisfactorily produced.

V. G. DeReus
V. G. DeReus
Senior Engineer - Staff

VGD:I