

M&S FILE

cc: R.A. Williamson
L.J. Boyle
H.J. Hackman) In
V.G. DeReus) turn
A.J. Sackmer) In
D.E. Geiss) turn
S.M. Alvis
M.H. Walker
R.L. Hall
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F. B. CROOP

MODEL 40XB, 700 TRIGGER HOUSING ASSEMBLY
POWDERED METAL SPACERS, RIVETED ASSEMBLY

The attached estimate indicates a gross annual savings of \$8,550 by changing from staking and bracing to riveting Model 700 Trigger Housing Assemblies, using powdered metal spacers.

The net effect on working capital is a reduction of \$5,230 with an investment of \$1,100 for a high speed riveter.

As shown, the return on total capital required, including operations charges of \$10,900 for new tooling, gages and changes to vendor tooling, amounts to 61.2%.

F. G. Carlson
Methods & Standards Section

E. A. Karls

E. A. Karls

att.
EAK:sm