

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT TRIGGER HOUSING ASSEM PART NO. 24655
DATE 11-17-67 COMPUTER DN SHEET 1 OF 1

OPER. NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	DRAW THE FOLLOWING				
	1) TRIGGER SIDE PLATE # 30780				
	1) TRIGGER SIDE PLATE # 30781				
	1) SPACER, FRONT # 14630				
	1) SPACER, REAR # 14631				
	4) RIVETS # 14632				
5	ASSEMBLE (2) SIDE PLATES AND (2) SPACERS WITH (4) RIVETS & RIVET	HIGH SPEED RIVET MACH		\$1120	02
10	SIZE TRIGGER OPENING SAME AS EXISTING PROCESS	should not need			
15	SIZE SEAR AND SAFETY CAM CARVING SAME AS EXISTING PROCESS	should not need			
20	DRILL & TAP ADJUSTING SPRING HOLES, DRILL SEAR SPRING HOLE AND REAR TRIGGER SPRING HOLE	REMINGTON SPECIAL MACHINE		325	15000
25	DEBURR				
30	KIND OF FILE FILER	make sure no block out			
35	INSPECT FOR GOLF				
	TOTAL				