

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT SPACER, REAR PART NO. 19631
DATE 11-18-67 COMPUTER DN SHEET 1 OF 1

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OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	.500 .375 .175 .173	PLAIN IRON POWDER 7.1 MIN DENSITY			
5	WEIGH & BLEND POWDERS & LUBRICANTS				
10	PRESS	PRESSING TOOLS	\$1100 ⁰⁰		
15	SINTER				
20	Coin	COINING TOOLS	\$1100 ⁰⁰		
25	INSPECT	PINNING GAGE PLUG GA MICS COMP SCREEN	370	20 1 — 6	140 5 — —
30	SUBMERGE TUMBLE				
	TOTAL				

RD-6568 1-18-63