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Estimate File #2787

January 4, 1968

J. W. BROOKS

MODEL 700 - SHROUDED BOLT PLUG FOR AUSTRALIAN EXPORTS

The estimated additional factory cost to provide M/700 export guns with the Shrouded Type Bolt Plug is \$1.50 per gun.

Estimates are based on these assumptions:

1. Firing Pin Assemblies with the Shroud Type Bolt Plug and altered Firing Pin Head will be produced and assembled by Production.
2. A sufficient supply of these special Assemblies will be furnished Custom Repair.
3. Model 700 export orders for Australia will be handled by Custom Repair.
4. Custom Repair will take and unpack warehouse guns; remove regular Firing Pin Assemblies and replace with the export type.
5. After the exchange of Firing Pin Assemblies, guns will be checked out and gauged by Custom Repair to satisfy all quality requirements.
6. Custom Repair will repack and label guns for warehouse.

Estimated plant expenditures for engineering and tooling amount to \$2,900. These charges are covered in PE&C's estimate dated 6-22-67. (Model 700 Improvements for 1968 Line).

It is estimated by A.D. Kerr and W.W. Fenton that Model 700 sales for Australia are approximately 100 per year.

F. G. Carlson, Chief Supervisor
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