-30-

APPENDIX

LIMITED DISTRIBUTION

Assembly Methods

Remington

Winchester

copper braze:

bolt handle to bolt body 700, 660

bolt handle to bolt body 770, 670

bolt head to bolt body 700, 660

spot welded:

folded magazine box

assembly

threaded permanent:

barrel to receiver,

barrel to receiver,

770, 670

700, 660

firing pin sleeve to firing pin (also drive-loc

pinned)

threaded removable:

front and rear sights

to barrel

front and rear sights

to barrel

bolt plug to bolt body

boit sleeve to bolt body

receiver assembly to

stock

receiver assembly to

stock

pinned:

firing pin tip to firing pin

•