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char. July

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S.M. Alvis C.W. Stephan

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remineton **CUPIND**

DETERS

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"_

LENGE DEMONINA

Ilion, New York September 29, 1970

SUBJECT:

STAFF MEETING (J.S. MARTIN)

DATE:

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SEPTEMBER 29, 1970

PRESENT:

J.S. MARTIN L.L. JOHNSON J.C. HUTTON M.F. CARTER T.G. BAUMAN R.C. ECKER T.J. PLUNKETT L.J. HAGEN

C.L. ENNIS

W.E. LEEK

DISCUSSION:

- M/732 New Rifle Concept -1.
 - a. Movie being plotted.
 - b. Redesign for Winchester Magnum - 30 days.
 - c. 4:1 Layout on M/732 started.
 - d. Test being started on extractor types.
 - Fire control 4:1 layout by L.J. Hagen. e.
 - f. Wooden model completed.
- 2. M/1132 New Shotgun Concept -
 - Proof tested and fired 538 rounds of ammunition.
 - ь. Captive gas system (light on power).
 - C. Next step to have bolt velocities.
 - Fire control parts ready to assemble.

Staff Meeting (J.S. Martin)

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DISCUSSION (Continued):

- 2. M/1132 New Shotgun Concept (Continued)
 - e. Start work on inertia magazine cap.
 - f. Fore-end work being done by P.H. Eccleston.
 - g. J.C. Hutton setting up program with C.B. Workman for spring design and automatic drafting machine.
- 3. M/870 20 Ga. Lightweight (R.C. Ecker)
 - a. Added 3" Magnum to line.
 - b. Model guns for test to go in as soon as possible.
 - c. Approximate date for completion 10/15/70.
- 4. M/870 12 & 20 Left Hand 3" Magnum
 - a. Find what is needed to transmit.
- 5. M/580 Boy's Rifle
 - a. Complete.
- 6. M/581 Magazine Box
 - a. Research will not do any more work on this.
 - b. Have Test Lab pull ten (10) guns for evaluation of magazine box (see C.B. Workman).

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Staff Meeting (J.S. Martin)

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DISCUSSION (Continued):

- 7. M/870 All American Trap
 - a. 10 Completed stock patterns.
 - b. 5 Completed fore-ends.
- 8. M/540X Target Rifle -
 - a. L.L. Johnson has completed two versions per request.
 - b. Have photographs of both and a letter for assembly.
 - c. Estimate needed for both versions.
- 9. M/1100 20 Ga. Lightweight 2 3/4"
 - a. Magazine tube spring being worked on.
 - b. Magazine tube retainer released to Plant.
 .425 diameter hole and slot increased to 1/8".
- 10. M/1100 20 Ga. 3" Magnum
 - a. Letter and drawing have been released.
- 11. Safety Discussion.

J.S. Martin:sp Ilion Research Division