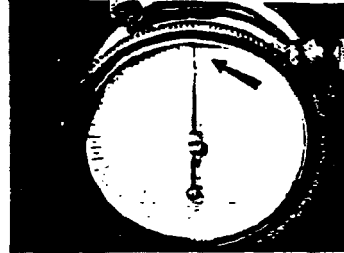


PAGE 2

B. (CON'T)

4. Place the copper crusher onto the dial indicator platform (deburred end on the platform) and set the stylus down to the center of the crusher. Now adjust the dial on the face plate until it reads "0". (Fig.#3)

Fig. No. 3



5. Now that the indicator has been calibrated to the crusher, remove the crusher and place it into the crusher holder. (deburred end goes in first) (Fig.#4) \*Now insert the assembly into the chamber. Be sure that the chamber of *the holder faces out.* (Fig.#5) This assures you that the *with its* extractor will not grab the holder on opening. *See next page*

Fig. No. 4



Fig. No. 5



6. Now slowly close the bolt. Be sure that the bolt is fully locked *before the measurements are taken.*

Fig. No. 6

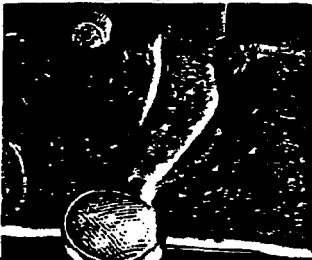


Fig. No. 7



Fig. No. 8



\* If the firearm is an autoloader, be sure to hold a thumb securely on the bolt handle to prevent an injury to the fingers if the bolt prematurely closes.