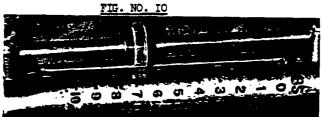
B. (CON'T)



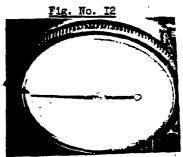
I2. After you have recorded the trigger pull, open the action and remove the crusher holder.

(metert up) 3.

Remove the copper crusher from the holder and place it (deburred and down), onto the platform of the dial indicator.

Lower the stylus into the firing pin indent. Gently move the crusher around until the stylus point locates the deepest point of the indent. The deepest point of the indent is the highest number that the dail arm stops at. (Figs. #II & IZ)

Fig. No. II



In figure #I2, the firing pin indent measures .0I3". (the dial is graduated in .0005") Put this measurement on the Test Procedure Sheet under Firing Pin Indent. This is the first pin indent measurements to be measured. (If a double barrel, you need to take there firing pin indents and trigger pulls per barrer)

I4. Repeat steps 3 thru I3 re times. (If the firearm is a double barrel, after one barrel is measured, repeat the same procedures on the second barrel.). When all of the measuring is completed, the Test Procedure Sheet should look like this:

Firing Pin Indent(in I. 0/3"/
2. 1735

I. 6.40 2. 6.00 3. 6.25 VPD SHEET, PROTECTOR FS.5.

AND SHEET PROTECTOR PS-5