

TELEX

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

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Ilion, New York
February 8, 1979

TO: B. K. DAUBENSPECK
BRIDGEPORT

XP-100

1. Changes to Sear

Sear redesigned to increase the lift clearance between the sear and the bolt stop cross pin to prevent hard "safety on" forces when the max. cam on the safety lever was used. This change was made to a non-critical area of the sear and does not adversely effect its operation or strength.

2. The front of the trigger was redesigned to eliminate possible interference with the trigger adjustment screw threads. Interference with the threads could cause the trigger to bind.

3. Redesign of the safety lever to better control tolerances is in progress. This is not yet complete.

C. B. Workman, Manager
Ilion Research Division

CEW:T