

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington



PETERS



cc: J.P. Linde
J.W. Brooks
F.E. Martin
Lab File

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Ilion, New York
February 15, 1979

TO: C.B. WORKMAN
FROM: A.A. HUGICK
SUBJECT: ARMS SERVICE REPAIRED - RECALL XP-100 PISTOLS

Work Order: G0459

INTRODUCTION:

Five (5) customer XP-100 pistols returned to Ilion on the recall program were delivered to Research for review and examination prior to return to the customer. These five pistols are first five pistols repaired and contain trigger ear removal modification, safety arm cam .301 dimension, and sear safety cam addition clearance dimension change from .236 to a .256 dimension. This examination did not involve shooting or disassembly of the pistol.

TEST OBJECTIVE:

Review and visually inspect Arms Service repaired - recall XP-100 Pistols.

TEST CONCLUSIONS:

The sample XP-100 Pistols are acceptable product.

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INSPECTION RESULTS:

A. XP-100 S.N. 2879 221 Cal. 2-6-79 Returned
Order R28737 - Bushnel Phantom Scope

ITEMS NOTED:

- * Safety arm clearance modification to stock needs cleaning of top surface to remove nylon burrs - (visual appearance item).

Trigger creep is as bad as could be expected.

Receiver is stamped "O".

- * Bolt face in rough-bad shape.

Other functions of gun appeared normal.

Inspected by J.W. Brooks, F.E. Martin and A.A. Hugick.

B. XP-100 S.N. 7506531 221 Cal. 12-6-78 Returned

ITEMS NOTED:

- * Safety arm clearance modification to stock needs cleaning of top surface to remove nylon burrs - (visual appearance item).

Rib warped

Rusted bolt handle

Inspected by J.W. Brooks, F.E. Martin & A.A. Hugick.

C. XP-100 S.N. 7500516 221 Cal. 1-9-79 Returned
Order R01762

ITEMS NOTED:

Looks and function Okay

Barrel and Receiver in bright

Barrel is shorter than standard

Inspected by J.W. Brooks, F.E. Martin and A.A. Hugick.

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INSPECTION RESULTS - Cont'd.

D. XP-100 S.N. 7509127
Order R29284

221 Cal.

12-11-78 Returned

ITEMS NOTED:

- * Safety arm clearance modification to stock needs cleaning of top surface to remove nylon burrs - (visual appearance item).
- * Steel - metal chips located on top surface of sear and fire control housing.

Rib warped

Inspected by J.W. Brooks, F.E. Martin and A.A. Hugick.

E. XP-100 S.N. 7509127
Order R29284

221 Cal.

12-11-78 Returned

ITEMS NOTED:

- * Rust on firing pin head with striker in cocked position - left side only.

Inspected by J.W. Brooks, F.E. Martin and A.A. Hugick.

- * Item warranting attention

AAH:js