

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" \_\_\_\_\_

XC: C. B. Workman  
J. H. Carter  
R. J. Chesebrough  
W. W. Cook  
C. O. Pardee  
W. E. Ackley  
J. W. Brooks  
L. D. Lawrence  
J. R. Snedeker  
M. C. Hardy  
C. A. Korba  
W. A. Warren  
File

February 20, 1979

J. P. LINDE

XP100 - COMPONENTS

The following items must be completed on components to agree with M/D and processing.

Sear Safety Cam

1. More blanks from P/M. Corrections needed in P/M tooling to distinguish M/600 SSC from M/700-XP100 SSC.

Safety Arm

1. Additional lot of approximately 2,000 components to be machined to .301 radius in R & D.
  - a. Parts received - 2/14.
  - b. To R & D at 2/20.
  - c. To Production for balance of process at 2/28. (Partial lots as needed to make schedule.)
2. M/D corrections needed at vendor.
  - a. Drawings to vendor by 2/19.
  - b. Vendor to supply date when correction completed.
3. Scrap old sytle (from assembly) and removed from guns in assembly and warehouse. Completed by 2/23. Balance to be scrapped when removed from warehouse.

XP100 - COMPONENTS - contd.

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Trigger

1. Investigate die modifications in P/M to eliminate mill operation.
2. Correct P/M coin operation to make 90° locating surface.
3. Measure squareness of hole after drill jig was corrected in Tool Room.
4. Change M/D, as required, to make sides of trigger parallel after coin.

Assembly

1. Status of sear lift gages C-44581 as of 2/19/79 out for quotes.

by

G. J. Hill, Supervisor  
Process Engineering -  
Current Products

GJH/bdm