

Copies to:	R. L. Hall	J. C. Hutton
	H. K. Boyle	J. P. Linde
	R. A. Morris	G. J. Hill
	C. B. Workman	P. G. Johnson
	G. E. Fletcher	G. D. Campbell
	W. W. Cook	Est. No. 4208

*Jim Hutton -
I would be very
much interested to know
why std labor is a factor of 10.
Slark x e to Hutton 12/1/80*

November 18, 1980

REMINGTON ARMS CO.
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ILION RESEARCH DIVISION

R. D. POLLEY

XP-100 Barrels
 Finish Turn in R&D on N/C Lathe
 Vs
Department 73 - New Britain Lathe

An economic evaluation has been completed on the PE&C proposal to transfer the Post GFM Finish Turning of the XP-100 Barrels from Research and Development (Dept. 98) to Production (Dept. 73).

The attached economic evaluation indicates a gross annual savings of \$7,280. This will provide an infinite return on the total operation expenditures of \$3800.

The proposed change will increase the machine burdening on the New Britain Lathes to 58% in Dept. 73.

INDUSTRIAL ENGINEERING SECTION
W. J. Newkirk, Supervisor

W. J. Newkirk RWJH

by J. D. Kowalczyk

JDK/mc
Enc.