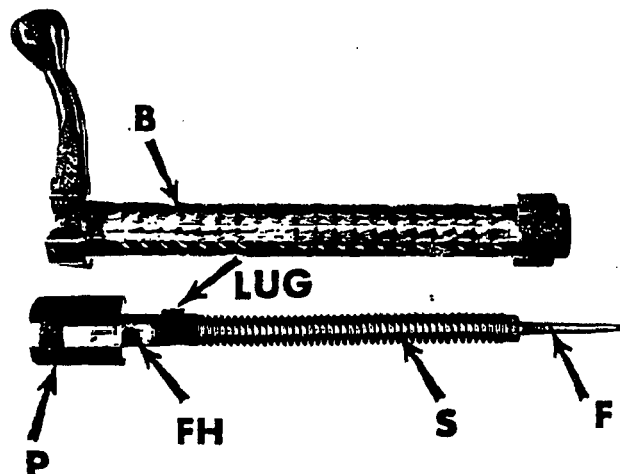


Bolt/Firing Pin

S&W's major components in this sub-assembly are: (See Photo #2)

- Bolt (Body, Head, Handle are one piece) (B)
- Bolt Plug (P)
- Firing Pin (F)
- Firing Pin Spring (S)
- Firing Pin Head (FH)
- Extractor



The total number of components in this sub-assembly is twelve. The bolt handle, body, and head are made as one piece. The firing pin head is pinned to the firing pin and retains the bolt plug and firing pin spring. The firing pin sub-assembly is assembled to the bolt by a "Bayonet" type lug system. This is done by pushing the firing pin assembly into the bolt and rotating the entire assembly.

(See Photo #2)