

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
OUTPOND*PETERS*
OUTPOND

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

cc: A. R. Baszczuk
T. L. Capeletti
C. F. Ciecko
W. W. Cook
G. E. Fletcher
W. R. Globig
J. A. Harter
P. G. Johnson
T. J. McCormack
R. L. Stafford
C. B. Workman
— G. J. Hill
File

October 20, 1981

J. P. LINDE

CENTERFIRE GFM HAMMER MARKS

A meeting was held to review this continuing problem. A review of Norm Nielsen pictures and tests to date point strongly to a finishing problem as the cause of hammer marks. In particular, both depth and finish of the polish are suspect.

Follow Up Action

1. Have quality audit measure material removal at two points on about 30 M/7400 Barrels over the life of a polishing belt.
C. F. Ciecko
2. Publish a report on all that we know about hammer marks.
C. F. Ciecko
W. R. Globig
3. A trial lot of several M/7400 Barrels will be processed normally except to skip rough polish. This should produce "hammer marks".
C. F. Ciecko

Future Action

Future progress meetings will be held bi-weekly. The next meeting will be held on 10/27 at 9:00.

W. R. Globig

WRG:hf

Hammer MARKS10/20/81Get guns from QA - 10 Demant

get it

①

Test - every 3rd or 4th barrel for
metal removal at Polish

chest

③

Take 3 bbls - finish polish - ^{Harper} Buff - color -chest