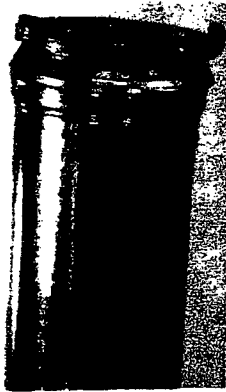


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- IX. • The second breakage occurred to the new bolt that was purchased for the 7mm Rem. Mag. rifle. When the new bolt was proofed, the bolt was rendered inoperable. The bolt had to be opened with a hammer. The extractor was broken and the extractor slot was bowed out, both sides. (The headspace measured on the new bolt before proof was min. $+.003"$.) (Fig. No. 10)

Fig. No. 10

Win.M/70XTR
new bolt
proof rd.
8-18-81



Two chamber casts were made after the rifle was disassembled. The measurements from the two casts, the actual fired proof round, an unfired factory round and the original chamber measurements taken at zero rounds are compared below. Fig. No. 11 is the Remington Chamber Drawing, and the figures in red are the SAAMI Recommended Min. Dimension.

Fig. No. 117MM MAG. CHAMBER MEASUREMENTS