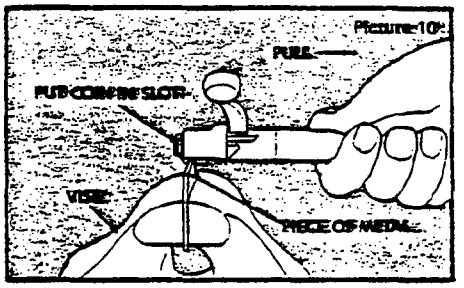
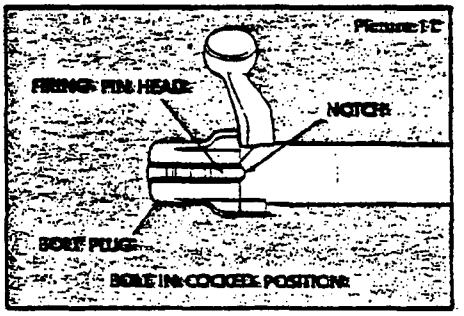
INSTRUCTIONS FOR CLEANING THE BOLT ASSEMBLY

TO DISASSEMBLE THE BOLT FOR CLEANING

1. Remove the bolt assembly from the firearm. See page 5.
2. Put the notch on the firing pin head over a metal edge. Pull the bolt assembly away from the firing pin. A coin can be put into the slot near the back edge of the firing pin head. See picture 10.
3. Hold the bolt assembly and turn the bolt plug until the firing pin assembly can be removed from the bolt assembly. CAUTION: Clean the firing pin assembly as a unit.
4. Clean all parts with gun cleaning solvent. Dry with a clean cloth.
5. Apply a thin coat of oil to prevent rusting.

TO ASSEMBLE

1. Put the firing pin assembly into the rear of the bolt assembly.
2. Tighten the bolt plug into the bolt assembly with your hand.
3. Pull the coin from the slot in the firing pin head.
4. Turn the bolt plug until the firing pin head goes into the small notch on the rear rim of the bolt. The bolt is now cocked. See picture 11. NOTE: The bolt must be cocked to be assembled into the rifle.
5. Assemble the bolt assembly into the rifle. See page 5.