

# SERVICE POLICY (Cont'd)

## PARTS:

1. All parts orders should be sent to:  
Sturm, Ruger & Co., Inc., Product Service Dept., Newport, New Hampshire 03773
2. Please send remittance with order for parts. Because of handling costs, we cannot accept orders for parts for less than \$1.00.
3. Order parts by both name and number.

## FIREARMS:

1. Ruger Model 77 Rifles returned for service should be sent to:  
Sturm, Ruger & Co., Inc., Product Service Dept., Newport, New Hampshire 03773.
2. Rifles shipped to factory should be sent prepaid. We will not accept collect shipments.
3. For best repair service, always enclose letter furnishing serial number and Model of rifle. Also, state nature of trouble experienced or of work desired. (Merely stating "defective" or "repair" is inadequate information.) Please enclose copies of any previous correspondence.
4. Work performed will bear a net minimum labor charge of \$5.00. The charge for re-bluing is \$15.00, which includes labor.
5. Federal regulations must be complied with when shipping any firearm. In certain states and under certain regulations, it may be impossible for us to return a repaired firearm to an individual. It is therefore most strongly recommended that all firearms sent to us for repair, be sent through a federally licensed dealer!

## WARNING

Check chamber before shipping firearm. If firearms are sent to us in a loaded condition, we must notify Federal authorities.

Please do NOT send to our factory your scope or rifle case with the firearm being sent to us for repair.

## RETAIL PARTS LIST

Part No.	Description	Price
D-3	*Barrel (only) (specify caliber)	\$45.00
***D-66	Barrel Band	5.75
***D-86B	Barrel Band Screw (not illus.)	.50
D-10	*Bolt (only)	25.00
D-35	Bolt Lock	1.25
D-53	Bolt Stop	6.00
D-56	Bolt Stop Plunger	.50
D-57	Bolt Stop Plunger Spring	.25
D-59	Bolt Stop Plunger Spring Retaining Pin	.25
D-54	Bolt Stop Screw Stud	.50
D-55	Bolt Stop Stud Bushing	.25
D-8	Ejector	1.00
D-41	Ejector Retaining Pin	.25
D-9	Ejector Spring	.25
**D-14	Extractor	7.00
**D-15	Extractor Band	2.00
*D-11	Firing Pin (assembly only)	10.00
*D-5	Floor Plate	4.00
D-7	Floor Plate Hinge	3.00
D-6	Floor Plate Pivot Pin	.25
***B-51	Forend Escutcheon (2 req'd) (not illus.)	.25 (each)
**D-27	Magazine Box	3.00
D-127	Magazine Box Assy. (.220 Swift only)	5.00

**D-30	Magazine Follower (stainless steel)	6.00
D-31	Magazine Latch	2.00
D-40	Magazine Latch Pin	.25
D-32	Magazine Latch Spring	.25
**D-33	Magazine Spring	2.00
C-97	Pistol Grip Cap	1.50
C-107	Pistol Grip Cap Medallion	.50
C-96	Pistol Grip Cap Screw	.25
D-1	Receiver	not offered
D-46	Receiver, Mounting Screw (front)	1.00
D-47	Receiver, Mounting Screw (center)	.50
D-48	Receiver, Mounting Screw (rear)	.25
S-63	Recoil Pad	5.00
	Recoil Pad Screws (2)	.50
D-38	Safety Button	3.00
D-39	Safety Link	.50
D-58	Safety Shaft Assembly	3.00
D-37	Safety Spring	.25
D-23	Sear	4.00
D-42	Sear Pivot Pin	.50
D-24	Sear Spring	.25
D-71	Scope Ring Assembly (STD.)	15.00 (pair)
D-71H	Scope Ring Assembly (high)	15.00 (pair)
D-74	Scope Ring Clamp	2.00 (each)
D-73	Scope Ring Nut	1.00 (each)
D-76	Scope Ring Screw	.25 (each)
D-68	Sight (front)-Plunger	.25
D-69	Sight (front)-Plunger Spring	.25
**D-65	Sight Base (front)	8.00
D-70	Sight Base (front)-Set Screw	.25
D-67	Sight Blade (front)	2.00
D-77	Sight (rear) Folding, Complete	3.00
**D-60	Sight (rear) Base Only	5.00
D-61	Sight Base (rear)-Center Screw	.50
D-62	Sight Base (rear)-Rear Screw	.50
D-83A	Williams Gib Lock (sight clamp rear)	.50
D-83B	Screw For Part #D-83A	.25
D-86	Sling Swivel Front Screw With Nut	.50
D-87	Sling Swivel Rear Mounting Stud	.50
**D-4	Stock (complete with pad & checkered)	50.00
***D-106	Stock Cross Bolt (not illus.)	1.00
***D-107	Stock Cross Bolt Nut (not illus.)	.35
***D-104	Stock Reinforcement Assy. (not illus.)	6.00
***D-75	Stock Reinforcement Screw (not illus.)	.35
D-2	Trigger Guard	8.00
D-20	Trigger	5.00
D-22	Trigger Adjustment Screw (engagement)	1.00
D-43	Trigger Adjustment Screw (weight of pull)	.25
D-45	Trigger Adjustment Screw (over travel)	.25
D-44	Trigger Adjustment Set Screw (over travel)	.25
D-25	*Trigger Housing	4.00
D-26	Trigger Housing Cross Pin	.25
D-21	Trigger Pivot Pin	.25
D-49	Trigger Return Spring	.25
D-51	Trigger Return Spring Seat	.50

\*Must be fitted at the factory

\*\*Order by Part No. and Caliber

\*\*\*Required for .458 Caliber rifles only