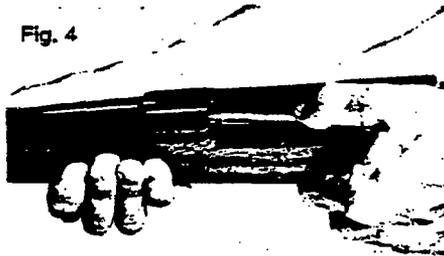


WARNING
HOW TO LOAD — Use the correct ammunition referenced by the inscription on the barrel. Before loading your gun be sure all grease and oil has been removed from the barrel and chamber, and there is no obstruction.

1. With the safety in the intermediate position (Fig. 3) lift the bolt handle and pull the bolt back all the way. Lay a cartridge in the receiver just forward of the bolt. Press the cartridge down with your thumb until it snaps into the magazine. (Fig. 4)
2. Press each succeeding cartridge similarly into the magazine. (Fig. 4)

Fig. 4



3. With the magazine loaded to capacity, an additional cartridge may be placed directly into the chamber. Then, press down the top cartridge in the magazine and close the bolt. (Fig. 5)

Fig. 5



MAGAZINE CAPACITY —

Model 70 XTR	
6 Roundst	4 Roundst
222 Rem.	284 Win. Mag.
22-250 Rem.	7mm Rem. Mag.
25-06 Rem.	300 Win. Mag.
270 Win.	338 Win. Mag.
308 Win.	375 H & H Mag.
243 Win.	485 Win. Mag.
30-06 Spr.	

Includes one cartridge in chamber.

WARNING
TO OPERATE — 1. When ready to shoot, and with a loaded cartridge in the chamber, the safety on, and your finger off the trigger, push the safety fully forward. Your rifle is now ready to fire.

WARNING
REMEMBER, The recoil from a center fire rifle, especially magnum calibers, will be somewhat heavier than most other guns, so firmly shoulder your gun, take aim and when on target pull the trigger.

2. Pull bolt handle up and fully back, ejecting fired cartridge case.

3. Push bolt forward, positioning a new cartridge from the magazine into the chamber. Lock bolt by turning bolt handle fully down. Your rifle is again cocked and ready to fire, or put the safety in the "on" position until you are ready to fire again.

WARNING
TO REMOVE CARTRIDGES WITHOUT FIRING — Pull safety rearward to "intermediate" position. With the rifle pointed in a safe direction and your finger off the trigger, operate the action, extracting and ejecting each loaded round from the chamber.

WARNING Alternate method for Model 70 XTR.

1. With the safety in the "intermediate" position, open the magazine cover by pressing back the magazine cover catch (Fig. 6) in front of the trigger guard.

2. Allow magazine cover to swing open and remove cartridges. (Fig. 7)