

REV. 8-58

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington

SUPER

cc: J. P. Glas (att.)
 F. T. Millener "
 J. H. Chisnall "
 C. Beck "
 E. F. Sienkiewicz "
 R. H. Potter "
 P. H. Holmberg "
 W. H. Forson, Jr. "
 R. A. Partnoy "
 D. J. Sanita "

Bridgeport, Connecticut
 February 19, 1982

TO: J. H. Carter

FROM: K. D. Green

SUBJECT: MODEL 700 LEFT HAND INSTRUCTION BOOK ERROR

It has come to our attention that some Model 700 left hand instruction books contain an error. The error is the omission of the word "NO" in the warning on page 11. This could give the false impression that in order to clean the gun, you must load it first. It is felt that no one would take this seriously. However, as a precaution, the general consensus is that we should stop shipments of left hand M/700's until each box is opened and the word "NO" is written, or stamped, in red ink to correct the warning statement.

In addition, M/700 left hand manuals that will be used in future production of rifles, must also be modified as above.

It is understood that when we start production of M/700 rifles without bolt locks, that new manuals will be required. These manuals will have the correct warning statement included.

Consumer Service and Product Service have been instructed to modify all left hand instruction books used to answer customer inquiries. Please modify those that Arms Service use in their customer responses.

K. D. Green
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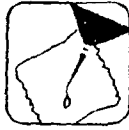
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FIREARMS RESEARCH DIVISION

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LUBRICATION AND MAINTENANCE



TO CLEAN THE BARREL

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

1. Use the instructions and the equipment provided in a good cleaning kit.
2. Remove the bolt assembly. See page 5.
3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
4. Put the cleaning brush into the gun cleaning solvent.
5. Push the cleaning rod through the barrel several times. **NOTE:** Always clean the barrel from the chamber end to the muzzle.
6. Push the correct cleaning patch through the bore.
7. Repeat several times using a new cleaning patch each time, until the patch is not dirty.
8. Apply a thin coat of oil to the outside of the barrel with a soft cloth.
9. Clean the varmint models with a wire brush and cleaning patches after firing 25 cartridges.

WARNING: Before you replace the bolt assembly, make sure the barrel is free of obstructions.

WARNING: This firearm should be checked periodically by The Remington Arms Company Inc. or a REMINGTON RECOMMENDED GUNSMITH. This will insure proper inspection and any necessary replacement of worn or damaged parts.

INSTRU.

TO DISASSEMBLE

1. Remove the bolt assembly.
2. Put the bolt assembly in the cleaning solvent. Pull the bolt pin head.
3. Hold the firing pin assembly. **CAUTION**
4. Clean all parts with a soft cloth.
5. Apply a thin coat of oil to the outside of the barrel with a soft cloth.

TO ASSEMBLE

1. Put the bolt assembly in the cleaning solvent.
2. Tighten the firing pin.
3. Pull the bolt pin head.
4. Turn the bolt assembly until the small notch is cocked. See to be assembled.
5. Assemble the bolt assembly.