

CONFIDENTIAL

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
SUPER*PETERS*
SUPER

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Xc: R. E. Fielitz
C. A. Riley
P. H. Holmberg
W. H. Forson, Jr.
J. P. Linde
G. D. Campbell
J. W. Brooks
J. S. Martin
F. E. Martin
J. A. Stekl

Ilion, New York
April 22, 1982

TO: C. B. WORKMAN
FROM: T. L. CAPELETTI *TC*
SUBJECT: BOLT ACTION RIFLE DEVELOPMENT - REPLACEMENT FOR THE MODEL 700

Based on our discussion yesterday with Marketing and PE&C personnel, the revised goals for the new generation bolt action rifle are as indicated below. Target date for introduction of this product is for the 1985 model year: announcement in November 1984. However, due to the extensive development time that may be required to finalize the design, that schedule may have to be delayed one year.

Design Goals:

- Stock - Optional (Emmons' design, Straight Classic, Monte Carlo, etc.)
 - Market Research needed
 - Decision needed by March 1983!
 - Walnut
 - Recessed Sling Swivel Studs
 - Cast off and toe out
 - Skeleton Butt Plate and Grip Cap
- Receiver - Integral, heavier recoil bracket -
 - Glass/Epoxy bedding
 - Flat bottom -
 - Non circular (Octagonal?) Cross-Section -
 - Integral and Standard Scope Mounts -
 - Front Lock (Triple Lug?) -
 - Reposition bolt release and change process to eliminate stamped release button
 - Short and Long Action
 - Add guide rail to bolt for smoother action -

Bolt Action Rifle Development —
Replacement for the Model 700

page 2
4-22-82

- Safety - Multiple block (trigger, firing pin, sear)
 - Reposition switch (eg. Tang mount)
 - Independent bolt lock/cocking indicator
 - Improved appearance
- Fire Control - Adjustable without removing action from stock (But, with limits on sear/trigger engagement)
 - Investigate safe lower limits on trigger pull
 - Double set trigger?
- Barrel - Hammer Forged/High Gloss
 - Light Weight Contour
 - Target Crown
 - Recoil reducing muzzle device - Offer as optional accessory
 - Stainless steel components offered as option
- Feed System - Rotary Feed
 - Floor Plate/Detachable Box Option (Unload without cycling bolt)
 - Smoother and more reliable than M/700 (eg. No bind follower)
- Bolt - New extractor
 - New bolt handle
 - Multiple lug
 - Short throw/Easy lift
 - Jeweled
 - Reduced lock time (Lightweight firing pin/redesigned spring)

TLC:ws