

MODEL SEVEN LWT.

MEETING OF 2-28-83

PRESENT:

C.B. WORKMAN
T.G. BAUMAN
A.A. HUGICK
C.E. RITCHIE

E.W. YETTER, JR.
S.R. FRANZ
D.E. BULLIS
J.W. BROOKS

The following items are scheduled to be done and followed by people designated:

o Bob Orf, Doug Bullis

200 Stocks ready for sand are to be drilled and a reinforcing screw added in the Model Shop 3-1. Production will furnish the Stocks 3-2 and 3-3.

o Tom Bauman, Adam Hugick

Pick up 250 Model Seven Trigger Guards and have Model Shop alter rear tab to positive 4° - 5° downward bend. (Opposite present bend) Mark parts, measure parts, carburize and heat treat parts. Remeasure parts. Complete by 3-3.

o Evan Ritchie, Ed Yetter, Scott Franz, Doug Bullis

Production assemble pinned Stocks to 180 actions in 308 Caliber with help of R&D. Use special heat treated Trigger Guards. Send thru Gallery 3-3 and 3-4. R&D will select 10 guns to field test and at least three for endurance to 3000 rounds. 3-5 and 3-7. Inspect parts.

o Doug Bullis

Have 25 latches heat treated. Use in above rifles. Use in two (2) endurance rifles if field tests are satisfactory.

MODEL SEVEN LWT - Contd.

-2-

o Doug Bullis

Floor Plate base machined to take .080 Trigger Guard Plate. Ready from Model Shop 3-1.

o Doug Bullis

Trigger Guard Plate .080 material in inspection. Ready for half to be carburized 3-1.

o Doug Bullis and Ziggy Kowalski

Braze Floor Plate base to Trigger Guard. Plate 3-2 or 3-3.

o Doug Bullis

Inlet 10 Stocks .030 deeper to be used with floor plate bases assembly with .080 Trigger Guard plates.

o Doug Bullis

Mark latch spring print for vendor. Spring to fit .080 Trigger Guard Plate and 1/16 pin in latch. Order samples 3-2.

o Doug Bullis

Mark prints of Trigger Guard 3-1 for Brad Bosquet to give to F. Ambrose 3-2 when he visits him.

o Doug Bullis

Check fit of .060 floor plate cover on present floor plate base assembly. Check strength of .060 cover.