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#6

222 CALIBER

MODEL 7

MODEL 700 ADL & BDL

221321

RECEIVER MEASUREMENTS

MODEL 700

(4 ADL, 23 BDL R.F.F.S.)

DWG.	SERIAL NO.	DWG. DIMENSIONS	ACTUAL DIMENSIONS
NO.	MEASUREMENT NO.	MIN. MAX. MEAN	
	1	1.700 1.730 1.715	1.660
	2	.0115 .018 .0165	.015
	3	13° REF. L.	13°
	4	.245 .255 .250	.430
	5	2.045 2.055 2.050	2.090
	6		
	7	.695 .705 .700	.840
	8	.020 R	.005 R
	9	33°	✓
	10	.055 .065 .060	.090
	11	30°	30°
	12	.281 TYP	.281 TYP
	13	.163 .173 .168	.163
	13a	.163 .173 .168	.163
	14	4.4075 4.4175 4.4125	4.530
	15	7/16 R TYP	NONE
	16	.535 .545 .540	.539
	17	.968 .978 .973	.967
	18	.180 R .205 R .1925 R	.180 R
	19	.072 GAGE	.072
	20	2.936 2.944 2.940	2.937
	21	.180 R .205 R .1925 R	.180 R
	22	.835 .845 .840	.845
	23	4.530 4.535 4.5325	4.530
	24	37°	37°
	25	.282 .288 .285	.276
	25a	.282 .288 .285	.276
	26	.065 .063 .059	.061
	27	.278 R .280 R .279 R	.280 R
	28	.700 .703 .7015	.702
	29	.449 .452 .4505	.451
	30	.015 .025 .020	.005
	31	20°	20°
	32	.025 R	.005 R
	33	ROUND OFF SHARP CORNERS	SHARP
	34	STRAIGHT & PARALLEL	11
	35		
	36	.004 .004 ±.004	.004