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HANSON GROUP

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Fax Cover

To: Joe Zajk

From: Rich Kosko

Company: Remington Arms Co

Company: The Hanson Group Ltd.

Fax: 270-856-³²³³4200
270-737-9576
513-573-9902

Date: February 22, 2000

Subject: Receiver Insert

Pages: 3
Cc: Mike Keeney, John Rego⁸³

Joe,

Attached are the meeting minutes from telephone conversation on Friday February 18th via conference call relating to the Receiver Insert.

Do not hesitate to call me if any issues with what I have outlined for you.

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ET35661

Meeting Minutes

Meeting Date: 02/18/2000 **Place:** Conference Call
Present: Joe Zajk, Mike Keeney, Frank Fasano, and Betty White
CC: Glenn Hanson, John Rego, Eugene Tabarovsky
Subject: Remington Receiver Insert

Items discussed:

Joe and Mike indicated that based on the dimensional study contracted by an independent measurement facility the Receiver Insert is bowing up and twisting up towards the shooter's right hand side.

Mike would like us to schedule a 1000 pc run to allow our process engineers an opportunity to tweak the process and inspect a greater range of samples.

Frank will provide the Remington team with digital pictures of our measurement techniques.

Remington will provide us with the same information so a correlation can be determined on the data taken and recorded.

Joe will also send us a fixture, which was used in measuring these parts, as well as data, which is of a higher quality than the original faxed information.

Frank will measure the Receiver Insert again to duplicate the measurements achieved by the independent lab.

Both Mike and Joe would like a commitment from us on where this program will run when production quantities are released. We have been processing these parts at M&C Advanced Processes up to the last request in July of last year.

I will generate a proposal by March 3rd to the team as to where the production for this product will take place.

Joe and Mike need to receive the sample parts by the end of March, tweaking of the parts by April with the first order of production parts shipped to the Remington plant in KY in May of this year.

Joe mentioned that the production release for this year will be approximately 7,000 pcs and as high as 20,000 pcs. in 2001.

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We also have been asked to provide a quote for a secondary operation involving the placement of an F and an S on the right hand side of the Receiver Insert. It is impossible to place the lettering into the tool because of its location on the part. Joe would prefer to have this operation done by a laser etch method rather than through a hot stamp process.

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Rich Kosko

Rich Kosko
Program Manager

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