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HANSON GROUP

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The Hanson Group, LTD.

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Ludlow, MA 01056

Fax Cover Sheet**Date :** May 26, 1999**Pages :** 3**To :** Mike Keeney**From :** Rich Kosko**Company :** Remington Arms Co., Inc.**Company :** The Hanson Group**Fax:** 502-737-9576**Fax:** 413-589-0761**Phone :** 502-769-7600**Phone :** 413-589-0534 ex.238**Subject:** Receiver Insert Inspection Reports**Comments:**

Dear Mike,

Per our telephone conversation yesterday afternoon I am sending you our inspection reports on the Receiver Insert. As I mentioned there are two reports, one is of hole locations in the trigger housing area (Geometric Tolerances). The other is for critical dimensions as outlined on prints 1&2E 300327.

Please notify me if your measurements are different than ours in the event you had your samples measured.

Regards,



Rich Kosko
Program Manager

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The Hanson Group Ltd.				Dimensional Layout Report				Lab #871-R	Page 1 of 1
Part Name: Remington Receiver Insert				Drawing Number: 12E-300327				Metrologist: D.Alexander	
Part Number:				Rev:				Date: 5/25/99	
Spec/Tolerance	IMC	Part A	Part B	Part C	Part D				
15R (6)	MV	.010/.015	.010/.020	.010/.020	.010/.015				
30+-003 Typ	MV	.376/.380	.377/.380	.377/.378	.376/.378				
125R (6)	MV	.116/.125	.116/.125	.120/.125	.115/.125				
.701+-002 Dia	MV	0.697	0.695	0.697	0.696				
120+-030	OC	Pass	Pass	Pass	Pass				
.915+-005 Dia	MV	0.907	0.896	0.906	0.907				
.122+-0015 (5)	GP	0.122	0.122	0.122	0.122				
.122+-0015 (7)	GP	0.125	0.125	0.125	0.125				
.122+-0015 (9)	GP	0.123	0.123	0.123	0.123				
.122+-0015 (11)	GP	0.123	0.123	0.123	0.123				
.097+-0015 (13)	GP	0.098	0.098	0.098	0.098				
.097+-0015 (15)	GP	0.097	0.097	0.097	0.097				
.127+-0015	GP	0.128	0.128	0.128	0.128				

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