

PROJECT: C/F LATHE #2

ENGINEER: STAFFORD

DESCRIPTION: PURCHASE AND INSTALL LATHE FOR C/F BARREL TURN BEFORE GFH

CAP: \$210,000 (122210)

OPER: \$ 12,000 (122211)

UPDATED: 03/28/89

KEY EVENT	SCHEDULED		ADJUSTED	STATUS
	START	COMPLT	COMPLT	
INSTALL LATHE	01/31/89	02/03/89		COMPLETE
FACTORY MAN	02/20/89	02/24/89		COMPLETE
WRITE 5 PROGRAMS	02/27/89	04/10/89		THREE PROGRAMS WRITTEN - WAITING FOR 7400 CHUCK JAWS
TRY OUT PROGRAMS	03/06/89	04/17/89		THREE PROGRAMS ARE COMPLETE
AS	04/03/89	04/17/89		HAVE ASKED PRODUCTION TO SCHEDULE
RELEASE TO PRODUCTION		04/17/89		

COMMENTS: KEY EVENTS ARE COMMON FOR C/F LATHE #1 & C/F LATHE #2

PROJECT: AJAX UPSET HEATER

ENGINEER: STAFFORD

DESCRIPTION: PURCHASE AND INSTALL AJAX INDUCTION HEATER FOR M/700 MAGNUM BARRELS

CAP: \$78,000 (122204)

OPER: \$15,000 (122205)

UPDATED: 04/27/89

KEY EVENTS	SCHEDULED		ADJUSTED	STATUS
	START	COMPLT	COMPLT	
T&P PROCESS	01/10/89	01/31/89		COMPLETED
F-ORDER BLANKS	02/01/89	02/08/89		150 BLANKS AT OPERATION - COMPLETED
INSTALL EQUIPMENT	10/24/88	01/27/89		COMPLETED
FACTORY MAN	02/13/89	04/14/89		COMPLETED
RUN T&P	04/17/89	06/09/89		NEED 4 COMPLETED GUNS OF 4 CAL. FOR R&D TESTING - 129 UPSET 4/20/89
R&D TEST	06/12/89			2/20/89 LETTER TO D. THOMAS REQUESTING TEST DATE
MAKE PROCESS REGULAR		TBD		
AS		TBD		
RELEASE TO PRODUCTION		TBD		

COMMENTS: THIS HEATER ALLOWS US TO USE 1 1/32 MATERIAL INSTEAD OF 1 1/2 DIA.