

Process Header

PURCHASED PARTS INSPECTION

Material : AISI C-1095 or 52100
 Heat Treatment At : Remington
 Component Condition : Finished Semi-Fin X
 Model : XP100
 Part Number : 24483
 Blank Drawing Number : C-24475
 Part Name : Trigger Pin
 Department : 9291
 A. Q. L. : 3 %
 Origination Date : 13-Oct-1988
 Effective Date : 06-Aug-1991-08:00:00

Final Appearance : Parts to be clean, free of rust, oiled with light rust-proofing oil (SAE #20 or equivalent).

Packaging : The gross weight of any container must not exceed 50 pounds.

Acceptance Testing: Inspection will be based on statistical sampling according to the Sampling Tables of Mil Std 105D for M/24 and according to Mil Std 105D Modified for all other models. Shipments will be accepted if the quality on each of the gages is sufficient to keep within the Average Outgoing Quality Limit listed.

Process Revision Reasons

Date: Reason For Revision: Eng Log #:
 Aug-1991 Retyped old paper process last Log 288592 SLW 292044

Process Approval List

Approved By:	Badge #:	Date:	Designation:
Wacksora			

Process Tools

Type	Number	Use	Max	Min
Visual		Free from burrs Chamfer both ends .010 x 45 deg.		
Gages.	Std.	Over-all length	.505	.495
	Std.	Diameter	.125	.1248

Document Number: 24483

Rev:

VAXcamps V2.1 Hardcopy Utility

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