

TO: KEN SOUCY

FROM: MICHAEL KEENEY

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TOPIC: MARCH 1992 PROGRESS REPORT

o PROCESS DEVELOPMENT/RESEARCH OF NBAR:

Representatives from Ingersoll Gmbh were on plant in late February. The objective of this meeting was to review and clarify the required end results of the EDM operation. The representatives are currently developing a quote to produce ten completed prototypes. It was stated during the meeting that the prototype blanks will be shipped to Ingersoll by the end of April and completed prototypes returned to Remington by June. The blanks are currently in process and will be ready for shipment by April 24, 1992.

Although the Ingersoll representatives are confident in their ability to produce the required geometry, the process may not be economically feasible due to cycle time. There are a few contingent designs under development that involve conventional machining operations and assemblies to produce a mechanically as well as economically acceptable product.