

March 4, 1993

**REMINGTON / BOLT ACTION RIFLE  
DESIGN PROGRAM**

**COST / TIME FACTORS**

**PHASE 1: PROJECT BRIEFING**

Cost: \* \$ 200.00  
Completion: Complete

**PHASE 2: CONCEPT EXPLORATION**

Cost: \$3,100.00  
Completion: 7 - 9 Working Days

**PHASE 3: CONCEPT DEVELOPMENT**

Cost: \$2,700.00  
Completion: 5 - 7 Working Days

**PHASE 4: PRELIMINARY LAYOUT DRAWINGS**

Cost: \$2,700.00  
Completion: 5 - 7 Working Days

**PHASES 5 THROUGH 9:**

Until we find design direction is established, accurate quotations are extremely difficult. Cost and completion times could vary greatly depending upon detailing and the extent of our involvement. As a preliminary data base, we estimate a finished visual prototype of the Model 700 rifle would cost as follows:

- |                                                                                                        |                         |
|--------------------------------------------------------------------------------------------------------|-------------------------|
| 1. Stock (walnut)                                                                                      | \$2,600.00              |
| 2. Stock w/cheek piece (walnut)                                                                        | \$3,000.00              |
| 3. Stock (synthetic stock appearance:                                                                  |                         |
| A. Without cheek piece                                                                                 | \$2,100.00              |
| B. With cheek piece                                                                                    | \$2,600.00              |
| 4. Barrel (non-metal)                                                                                  | \$1,800.00              |
| 5. Complete rifle (wood stock with<br>cheek piece, bolt, butt plate, sights,<br>trigger and grip caps) | \$6,500.00 - \$7,500.00 |

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If some components were modifications of existing parts, costs could be considerably lower. For example, existing barrels could be cast in urethane from rubber dies, then modified and painted. Existing stocks could be modified and use simulated wood grain and/or used as a pattern for multiples. A rubber die for an existing barrel would have an estimated cost of \$1,000 - \$1,300. Once this die is made, multiple units can be cast with a relatively low piece part cost. Finished, end bored and painted, we would estimate the part cost at approximately \$500 - \$600. Sights could be molded on. Our objective is to take the shortest, most economical path to achieve the goal.

**PHASE 10: PRODUCTION ASSISTANCE**

Cost:  
Completion:

Consultation Rate  
As Required

**PHASE 11: GRAPHIC DESIGN**

Quoted Upon Request

Please Note:

Due to the variation in location and duration of meetings, meeting time is not included in the above quotation. Please see Terms and Conditions information for current consultation rates.

\* Project Briefing costs are not invoiced unless the project is approved.

It is the Client's option to purchase by phase or phase groups and to terminate work after the completion of any approved phase.

Client directed changes occurring during the course of an approved work phase will require interruption of that work until the Client can be informed of the economic and completion time impact of such changes. Work will proceed after Client approval of revised cost/time factor estimates.