

cc: V. G. DeReus
Chem & Met
(File #5257 - 5258) ✓

Date May 14, 1963

To: P. B. Croop
R. B. Hurley

Subject: TRANSMITTAL OF DRAWINGS

MODEL XP-100 and 500

Enclosed herewith are _____ copies of the following:

Name	Magazine	Rev. #2-3	Dwg. No.	C-15842 ✓
Ejector		Rev. #14	A-17639 ✓	
Ejector		Rev. #1	A-15852 ✓	
Bolt Head		Rev. #30	C-17989 ✓	
Bolt Head		Rev. #1-2-3	C-15851 ✓	
Extractor		Rev. #76	C-20465 ✓	
Extractor		Rev. #1	C-15850 ✓	
XXXXXXXXXXXXXXXXXXXX				
Rivet		Rev. #19	C-27340 ✓	
Bolt Body Assembly		Rev. #5	D-26780 ✓	
Bolt Body Assembly		Rev. #5	D-26710 ✓	

REMARKS

C-15842: Change dimen. 1/8 to 15/64, and 1 1/2 to 1 25/64.
Both dimensional changes relate to magazine spring support flap
on magazine bottom. Requested by vendor for ease of fabrication.

A-17639, C-17989, C-20465, : Remove M/500 and XP-100.
Part change to new ejector design.

A-15852, C-15851; A-15850: Add use M/500 and XP-100.

C-15851: Change .698/.695 to .698/.693 and add .025/.020R.

D-26710, D-26780: Change bolt head No. for 222 Rem. caliber from C-17989 to C-15851.

XP9100: Use parts on hand.

M/500: not affected.

W. E. Lock
Research Department
Design Section ✓