

**Keeney, Mike**

To: Santillo, Michael R.  
Cc: Mead, Joseph P.  
Subject: RE: M/710 Prints - Material Requests & Chamber Radius Tool

Mike,  
in response to your material questions:  
D-300339 Bolt Body & E-300340 Receiver will be AISI 1010-1030 Seamless Tubing, cannot be welded tubing.

C-300368 Bolt Plug will be PP 15%GF CC, in english that is Polypropylene with 15% glass and chemically coupled. Satin finish texture. (Note: stock to be processed of same material.)

C-300362 Latch will be 30% GF Nylon, no texture.

I will send updated drawings by 3/19.

PS. The ejector retaining pin will be add used A-94555, could you send me approx. 20 pieces?

From: Santillo, Michael R.  
Sent: Tuesday, March 16, 1999 4:51 PM  
To: Keeney, Mike  
Cc: Mead, Joseph P.  
Subject: M/710 Prints - Material Requests & Chamber Radius Tool

Mike,

Per our recent meeting here with Mr. Bristol regarding the M/710, Ron has asked us to update the manufacturing estimate to reflect the design as we know it today. In order to do this, we need to associate costs for the new part prints you have sent to us. Some of these prints do not specify material specifications. Before we can proceed, we need this information for the following:

D-300339 - Bolt Body  
E-300340 - Receiver  
C-300362 - Latch  
C-300368 - Bolt Plug

I would appreciate quick response so that we can meet our deadline for the updated estimate

In regard to the radius on the mouth of the 30-06 chamber, that cut is put in with an integral C'sink tool attached to the finish chamber reamer. This tool will not be able to be used for the M/710 as it will not clear the locking lug cuts in the breech end.

If you have any questions regarding either of these matters, let me know.