

DESIGN CHANGE REQUEST (DCR)

DCR 11960Sheet 1 of 5

OR

TRANSMITTAL OF DRAWINGS / PARTS LIST

Requested By	Changed By	Date
PRODUCTION	T.G. BAUMAN	1-23-85
Originating Date	Transmittal Date	
1-23-85	2-7-85	

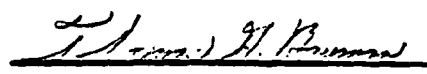
Model	Part Name / List	Drawing No.	Part No.
✓ 700 ADL EBDL	EXTRACTOR R.H. & L.H. (MAGNUM)	C-15709	15709
✓ 700 ADL FBDL	EXTRACTOR R.H. & L.H. (MAGNUM)	C-91837	91837
✓ 700 ADL EBDL	EXTRACTOR RIVET R.H. & L.H.	C-27340	27341
✓ 700 ADL EBDL	BOLT HEAD R.H. (MAGNUM)	C-15706	15706
✓ 700 ADL FBDL	BOLT HEAD R.H. (MAGNUM) RIVETLESS EXTR.	D-28665	28666
✓ 700 BDL	BOLT HEAD L.H. (MAGNUM) RIVETLESS EXTR.	D-28670	28671

Dwg. No.	Rev. No.	Design Change
✓ C-15709	14	REINSTATED RIVETED TYPE EXTRACTOR FOR MAGNUM CALIBERS
"	15	WAS BLANK #93273 CHANGED TO BLANK #91947
✓ C-91837		OBSOLETE DWG. FOR MAGNUM CAL'S.
✓ C-27340	63	REINSTATED RIVET FOR MAGNUM CAL'S.
✓ C-15706	32	REINSTATED BOLT HEAD RIVETED TYPE FOR MAG. CAL'S.

Classification of Change

☒ Functional Change☐ Safety Mechanism Revision☐ Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

☐ Other

 Designer Signature

Reason for Change: REMOVING RIVETLESS EXTRACTOR FOR ALL MAGNUM CAL'S.
 7MM REM. MAG., 300 WIN. MAG., 8MM REM. MAG., 375 H&H, 458 WIN., 30-338
 FOR M/700 ADL. BDL. CLASSIC, RIGHT HAND & LEFT HAND & M/40XB
 REINSTATING RIVETED TYPE EXTRACTOR FOR MAGNUM CAL'S. DUE
 TO FUNCTIONAL PRODUCTION PROBLEMS WITH RIVETLESS EXTRACTOR

Disposition of Parts on Hand: (check below)

☐ Scrap☐ Alter☒ Use Inventory☐ E.D. 5583 AttachedAPPROVED: W. K. L...

(P.E.A.C. If part is either scrapped or altered)

DESIGN CHANGE REQUEST (DCR)
 PARTS LIST CHANGE NOTICE (PLCN)
 OR
 PARTS LIST TRANSMITTAL

DCR No. 11960
 Sheet 2 of 5

Requested by	Changed by	Date
PRODUCTION	T.G. BAUMAN	1-23-85
Originating Date	Transmittal Date	
1-23-85		

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
✓ 700 BDL.	BOLT HEAD L.H. (RIVETED EXTRACTOR)	D-32870	32872
✓ 700ADL & BDL 40XB	BOLT BODY ASS'Y. (RIVETED EXTRACTOR)	D-33255	33257, 58
✓ 700ADL & BDL 40XB	BOLT BODY ASS'Y. (RIVETLESS EXTRACTOR)	D-28695	28698, 99
✓ 700 BDL.	BOLT BODY ASS'Y. L.H. (RIVETED EXTRACTOR)	D-33245	33247
✓ 700 BDL.	BOLT BODY ASS'Y. L.H. (RIVETLESS EXTRACTOR)	D-28705	28706
✓ 700ADL & BDL 40XB	BOLT ASS'Y. (RIVETED EXTRACTOR)	D-33270	33274
✓ 700ADL & BDL 40XB	BOLT ASS'Y. (RIVETLESS EXTRACTOR)	D-28710	28713, 14
✓ 700 BDL.	BOLT ASS'Y. L.H. (RIVETED EXTRACTOR)	D-33305	33307
✓ 700 BDL.	BOLT ASS'Y. L.H. (RIVETLESS EXTRACTOR)	D-28755	28756
✓ 700ADL & BDL 40XB	BOLT FINAL ASS'Y. (RIVETED EXTRACTOR)	B-33500	33503, 04
✓ 700ADL & BDL 40XB	BOLT FINAL ASS'Y. (RIVETLESS EXTRACTOR)	B-28725	28728, 29
✓ 700 "C"	BOLT FINAL ASS'Y. (RIVETED EXTRACTOR)	B-34430	34433
✓ 700 "C"	BOLT FINAL ASS'Y. (RIVETLESS EXTRACTOR)	B-28720	28723
✓ 700 "C"	BOLT ASS'Y. (RIVETED EXTRACTOR)	D-34445	34448
✓ 700 "C"	BOLT ASS'Y. (RIVETLESS EXTRACTOR)	D-28700	28703
✓ 40XC	BOLT ASS'Y. (RIVETED EXTRACTOR)	D-26325	26329
✓ 40XC	BOLT ASS'Y. (RIVETLESS EXTRACTOR)	D-28760	28762
700 BDL	Parts List Sheets 3 & 4 of 9		
700ADL 83	Parts List Sheet 2 of 5		
700 Classic	Parts List Sheets 1-2-3 of 3		

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
✓ D-28665	19	REMOVED USAGE FOR ALL MAGNUM CALIBERS
"	20	REMOVED PART # 28666 FOR MAGNUM CAL'S.
"	21	DELETED SECTION A-A FOR MAGNUM CAL'S. PART # 28666
✓ D-28670	11	REMOVED USAGE FOR 7MM REM MAG.
"	12	REMOVED PART # 28671 FOR MAG. CAL.
"	13	DELETED SECTION A-A FOR MAGNUM CAL. PART # 28671
✓ D-32870	3	REINSTATED DWG. FOR RIVETED TYPE EXTRACTOR, PART # 32872

APPROVED: _____

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PARTS LIST CHANGE NOTICE (PLCN)

TRANSMITTAL OF DRAWINGS / PARTS LIST

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Originating Date		Transmittal Date
1-23-85		

(PLCN) Use form below if part number is changed / add - used, or superseded.

	Drawing No.	Part No.	Part Name	Qty.
Current Listing	NONE			
New Listing	C-27340	27341	EXTRACTOR RIVET	
Current Listing	D-28665	28666	BOLT HEAD (MAGNUM) RIVETLESS	
New Listing	C-15706	15706	BOLT HEAD (MAGNUM) RIVETED	
Current Listing	C-91837	91837	EXTRACTOR (MAGNUM) RIVETLESS	
New Listing	C-15709	15709	EXTRACTOR (MAGNUM) RIVETED	
Current Listing	D-28670	28671	BOLT HEAD -LEFT HAND (MAG.) RIVETLESS	
New Listing	D-32870	32872	BOLT HEAD -LEFT HAND (MAG.) RIVETED	
Current Listing	D-28695	28698, 99	BOLT BODY ASS'Y. (MAG.) RIVETLESS	
New Listing	D-33255	33257, 58	BOLT BODY ASS'Y. (MAG.) RIVETED	
Current Listing	D-28705	28706	BOLT BODY ASS'Y. L.H. (MAG.) RIVETLESS	
New Listing	D-33245	33247	BOLT BODY ASS'Y. L.H. (MAG.) RIVETED	
Current Listing	D-28710	28713, 14	BOLT ASS'Y. (MAG.) RIVETLESS	
New Listing	D-33270	33273, 74	BOLT ASS'Y. (MAG.) RIVETED	
Current Listing	D-28755	28756	BOLT ASS'Y. L.H. (MAG.) RIVETLESS	
New Listing	D-33305	33307	BOLT ASS'Y. L.H. (MAG.) RIVETED	
Current Listing	B-28725	28728, 29	BOLT FINAL ASS'Y. (MAG.) RIVETLESS	
New Listing	B-33500	33503, 04	BOLT FINAL ASS'Y. (MAG.) RIVETED	
Current Listing	E-28720	28723	700C BOLT FINAL ASS'Y (MAG) RIVETLESS	
New Listing	E-34430	34433	700C BOLT FINAL ASS'Y. (MAG.) RIVETED	

NOTE: Please mark your Parts List to agree.

() Superseded Part is Obsolete (check disposition below)			
() Use Up	() Scrap	(☒ ONLY Service Repair	() Other Model Use
() New Part is: (☒ Steel () Powder Metal () Assembly () Wood (☒ Purchased () Other			

APPROVED: _____

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PARTS LIST CHANGE NOTICE (PLCN)

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1-23-85		

(PLCN) Use form below if part number is changed / add - used, or superseded.

	Drawing No.	Part No.	Part Name	Qty.
Current Listing	D-28700	28703	"700C" BOLT ASS'Y. (MAG.) RIVETLESS	
New Listing	D-34445	34448	"700C" BOLT ASS'Y. (MAG.) RIVETED	
Current Listing	D-28760	28762	"40XC" BOLT ASS'Y. (MAG.) RIVETLESS	
New Listing	D-26325	26329	"40XC" BOLT ASS'Y. (MAG.) RIVETED	
Current Listing				
New Listing				
Current Listing				
New Listing				
Current Listing				
New Listing				
Current Listing				
New Listing				
Current Listing				
New Listing				
Current Listing				
New Listing				
Current Listing				
New Listing				
Current Listing				
New Listing				

NOTE: Please mark your Parts List to agree.

() Superseded Part is Obsolete (check disposition below)

() Use Up () Scrap (☒) Service Repair ^{ONLY} () Other Model Use

() New Part is: (☒) Steel () Powder Metal () Assembly () Wood (☒) Purchased () Other

APPROVED: _____

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 11960

Sheet # 5 of 5

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
✓ D-33255	17	REINSTATED DWG. FOR RIVETED TYPE EXTRACTOR, PART #33257 & 58
✓ D-28695	4	REMOVED ASS'Y # 28698 & 699, RIVETLESS EXT., FOR MAG. CAL'S.
✓ D-33245	4	REINSTATED DWG. FOR RIVETED TYPE EXTRACTOR, ASS'Y # 33247
✓ D-28705	2	REMOVED USAGE FOR 7MM REM. MAG. ASS'Y # 28706 RIVETLESS EXT.
✓ D-28710	8	REMOVED USAGE FOR RIVETLESS EXTRACTOR, ASS'Y # 28713 & 714
✓ D-33305	4	REINSTATED BOLT ASS'Y L.H. # 33307 FOR RIVETED EXTRACTOR
✓ D-28755	2	REMOVED USAGE FOR RIVETLESS EXTRACTOR, ASS'Y # 28756
✓ B-33500	14	REINSTATED DWG. FOR RIVETED EXTRACTOR PART # 33503 & 04
"	15	CHANGED PART # TO 15709 WAS # 91837
✓ B-28725	1	REMOVED USAGE FOR RIVETLESS EXTRACTOR, ASS'Y # 28728 & 29
✓ B-34430	5	REINSTATED DWG. FOR RIVETED EXTRACTOR, ASS'Y # 34433
"	6	CHANGED PART # TO 15709 WAS # 91837
✓ B-28720	1	REMOVED USAGE FOR MAG. CAL'S, ASS'Y # 28723 RIVETLESS EXT.
✓ D-34445	8	REINSTATED BOLT ASS'Y # 34448 FOR RIVETED EXTRACTOR
"	9	CHANGED ASS'Y # TO 34448 WAS # 34445
✓ D-28700	1	REMOVED USAGE FOR ASS'Y # 28703 RIVETLESS EXTRACTOR
✓ D-26325	41	REINSTATED DWG. FOR RIVETED EXTRACTOR, ASS'Y # 26329
"	42	CHANGED ASS'Y # TO 26329 WAS # 26325
✓ D-28760	1	REMOVED USAGE FOR ASS'Y # 28762 RIVETLESS EXTRACTOR
D-33270	17	REINSTATED DWG. FOR RIVETED EXTRACTOR, ASS'Y # 33273 & 74
"	18	CHANGED ASS'Y. PART # TO 33273 & 74 WAS 33270 & 76
"	19	ADDED PART # 33278 FOR 700 ADL 1983, 7MM REM MAG. BOLT ASS'Y.
7003DL		Parts list change - To Re-Inst Riveted Extractor
7003DL x3		" " " " " " "
700 Class 12		" " " " " " "