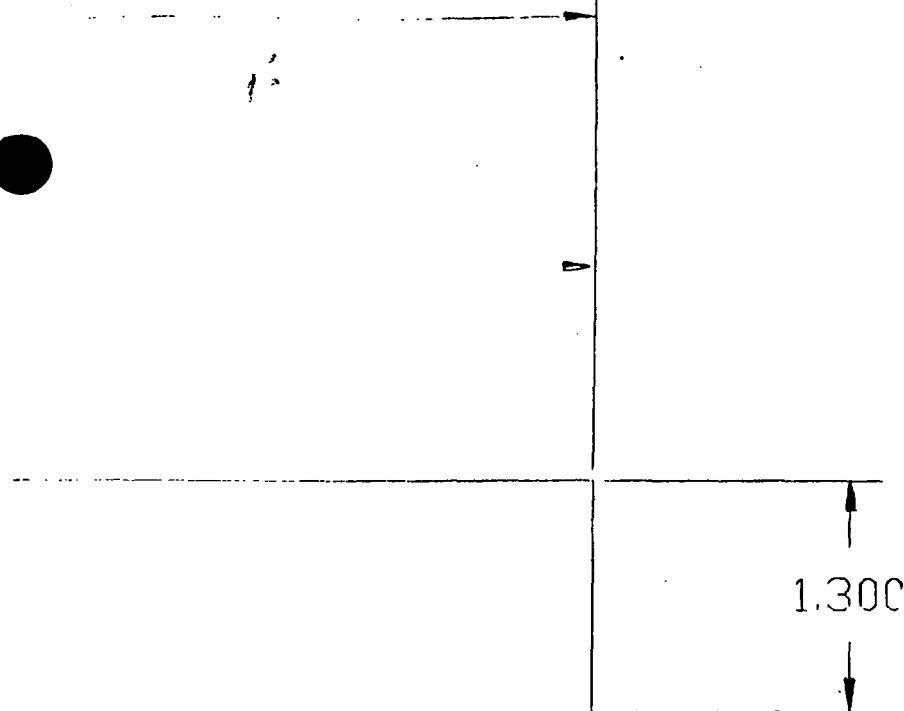




MATERIAL: 4137R
Rc 20-24

509201-C

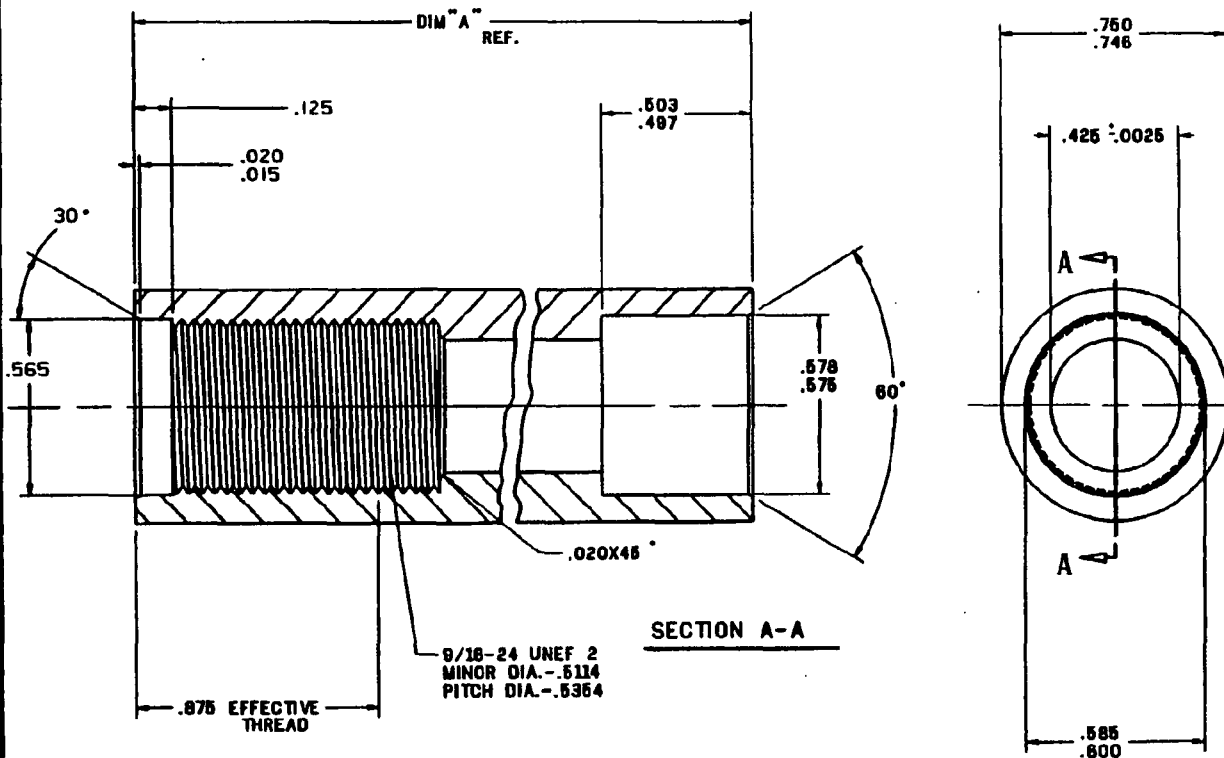
THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING; USE TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .10 - TOLERANCE .010
2 PLACE .01 - TOLERANCE .005
3 PLACE .001 - TOLERANCE .0005
ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED
ARE IN INCHES AND DECIMALS THEREOF.
FRACTIONS ARE DENOTED BY THE WORD
"AND" OR "AND" WITH A HORIZONTAL LINE
OVER THE FRACTION. DECIMALS ARE
ACCEPTED. UNLESS OTHERWISE SPECIFIED,
FRACTIONS ARE TO BE 1/8" OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 4137
HEAT TREAT: _____
HARDNESS: _____
C.O.D.: _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS				
NO.	DATE	BY	CHK	APP

MODEL NO.	NBAR LONG	NBAR SHORT
PART NO.	102508	102506
DIM A	8.280 8.265	4.510 4.505



NOTE: FULL THD. NOT REQUIRED
MUST ACCEPT MINOR DIA. -.008
AFTER THREADING

NOTE: END COUNTERBORE MUST BE
CONCENTRIC WITH .425 DIA.
HOLE WITHIN .004 T.I.R.

NO.	DATE	BY	CHK	APP

CV FILENAME - RES.6MM.NBAR.BOLT-BODY

C-102505

REMINGTON ARMS CO. INC.
5, NEW HAVEN, CT 06510