

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - PRESALE R 0121654
R2522642

B-3549

DO NOT SCALE THIS DRAWING WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE : .125 TOLERANCE ± .015
2 PLACE : .010 TOLERANCE ± .010
3 PLACE : .001 TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± .1/64
5 ON ANGULAR DIMENSIONS ± 30" 30"
FINISHES ARE DESIGNATED BY R.M.S. MEAN
SQUARE OR M.S. MICRO INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL B 112
HEAT TREAT 0081317 CASE
HARDNESS FILE HARD
COLOR NONE
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

NO TOOL MARKS
PERMISSABLE

.010 R

.039
.035 DIA

.125

120°

.005 R
SPHERICAL

BREAK EDGE
.010 X 45°

.080
.076 DIA

OB Scribe

CV FILENAME RES.SMM.NBAR.PLUNGER

ALTERATIONS			
NO.	DATE	BY	DATE

M 700		DETENT PLUNGER - ? only	
MODEL	PART NO.	PART USE	
DES BY DATE	CHK BY DATE	CHK BY DATE	APP BY DATE
LRS 85-09-09			
TITLE PLUNGER			
NUMBER	SHEET	SUPERVISOR	REFERENCE
B-3549	10/1		
REMINGTON ARMS CO. INC.			
U.S. ARMY RESEARCH DIV.			