

B-23220

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm .00^\circ$ - 30°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MFG'S SPEC'S

HEAT TREAT

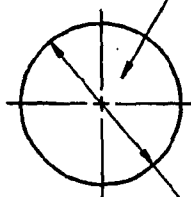
HARDNESS

COLOR

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

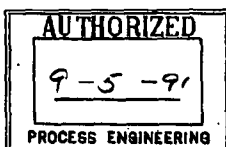
DIMENSION "A"	PART NO.
3/32	23220
1/8	23221
5/32	23222
9/64 (.1406)	23223
1/4	23224
3/16	23225

COMMERCIAL STEEL BALL
GRADE A
MAX. VARIATION .0002



"A" DIA

*Superseded By
Rev 53
DCR 12778*



CV FILENAME - RES.1100.B23220.61 SAFETY-DETENT-BALL.TJP

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
48	REVISED AND REDRAWN	(236)	TJP	6-8-87
49	PART NO. 23225 WAS 23222		WFP	1-18-90
50	PART NO. 23225 WAS 23222		WFP	1-18-90
51	PART NO. 23225 WAS 23222		WFP	1-18-90
52	ADD USE - M/522	12652	JEH	7-18-91

7400	23223	ORIFICE BALL
1100	23222	OP. HANDLE DETENT BALL
40XB	23223	TRIGGER BALL FRONT
40XC	23225	SAFETY DETENT BALL
40XC	23225	SAFETY DETENT BALL
700	23225	SAFETY DETENT BALL
M-24	23225	SAFETY DETENT BALL
7 LW	23225	SAFETY DETENT BALL
700	23225	SAFETY DETENT BALL
XP-100	23222	SAFETY DETENT BALL
N-66	23224	SAFETY DETENT BALL
522	23223	SAFETY DETENT BALL
552/572	23223	SAFETY DETENT BALL
7400	23223	SAFETY DETENT BALL
7600	23223	SAFETY DETENT BALL
SP-10	23223	SAFETY DETENT BALL
MAG	23223	SAFETY DETENT BALL
M/870-1100	23223	SAFETY DETENT BALL

MODEL	PART NO.	PART USE
DES. BY DATE	DES. BY DATE	CHK. BY DATE
TJP 6-8-87	DSF 6-9-87	TCO 2-6-89

TITLE	SCALE	SUPERSEDES	REFERENCE
BALL	10X	52320	
B-23220		6-8-87	
			REMINGTON ARMS CO. INC.
			ILION RESEARCH DIV.

BARBER - PRESALE R 0121726

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

KINZER V. REMINGTON

BARBER - PRESALE R 0121726

R2522714