

B-91128

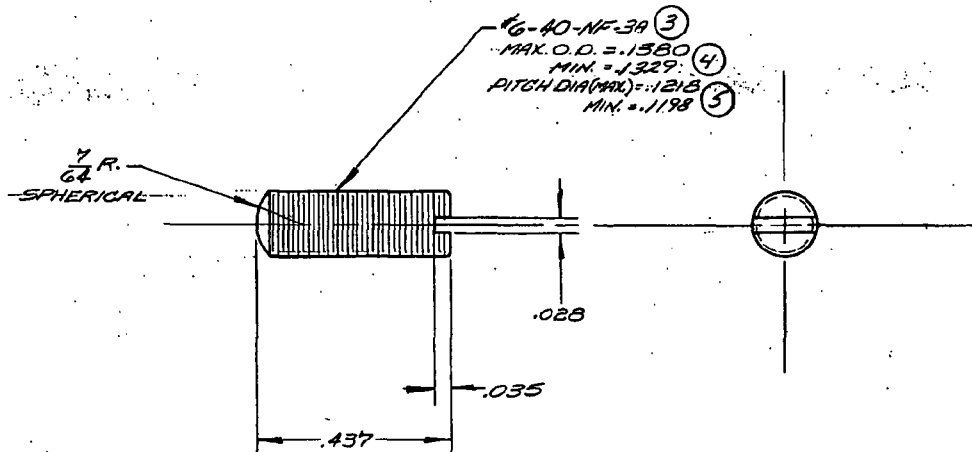


DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 30''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 08/20 CARB. STEEL
HEAT TREAT: CYN. HDIN. 805 1/4 CASE
HARDNESS
COLOR: NITRE BLACK
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON REC 4/5/74

ALTERATION				
ALT.	WAS	REF.	BY	DATE
1	ADDED	11198	V B	4/5/80
2	ADD USE 7LWT	11667	P B	12/8/80
3	#6-40-NF-2		TP	1/2/81
4	1380/.1332		"	"
5	1218/.1194		"	"
6	ADD USE XP-100	12337	W B	1/6/81

BARBER - PRESALE R 0121745



① FOR BLANK DRAWING
SEE B-91922

⑥	XP-100	SEAR BLOCK STOP SCREW	
①	7LWT	TRIGGER ENGAGEMENT SCR.	
	40XB	TRIGGER ENGAGEMENT SCR.	
	40XC		
	40XB		
	TOOALL	TRIGGER-ENGAGEMENT SCR.	
MODEL PART NO.		PART USE	
DES. BY DATE		DRN. BY DATE	CHK. BY DATE
		O. KAST 6/5/74	6/11/74
TITLE		APP. BY DATE	
SCREW		6/11/74	
NUMBER		SCALE	SUPERSEDES REFERENCE
B-91128		4:1	
REMINGTON ARMS CO. INC.			
ILION RESEARCH DIV.			