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SAAMI TECHNICAL COMMITTEE MANUAL  
VOLUME VII, CENTERFIRE RIFLE

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#### SAFETY OPERATION

The safety should be operated in accordance with the manufacturer's instructions.

It is recommended that firearms with manual safeties require a force of at least 1 lb. (0.45 kg) to move the safety from the "safe" to the "fire" position. The "fire" and "safe" position of the safety should be clearly discernible to the user. The safety location should be such that accidental disengagement is minimized. The mechanical operation of the safety should not be impaired as a result of the application of a 40 lb. (18.1 kg) force to the trigger in any direction with the safety in the "on" or "safe" position.

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