

THIS DRAWING OR INFORMATION IS
 PROPRIETARY INFORMATION OF THE
 REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DIMS: DIMENSIONS ARE:
1 "LACT (0.01) - TOLERANCE = ± 0.010
2 "LACT (0.01) - TOLERANCE = ± 0.005
3 "LACT (0.01) - TOLERANCE = ± 0.005
4 "FRAC (0.01) - TOLERANCE = ± 1/64"
5 "FRAC (0.01) - TOLERANCE = ± 1/64"
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE: #0: broken link
D.M.S. 10 AND 20 TOLERANCES ARE IN ACCORDANCE
WITH ASME Y14.5 1994.

MATERIAL: MILM-4140 REF.

HFA-TREAT: CARBURF 0.7% C.T.

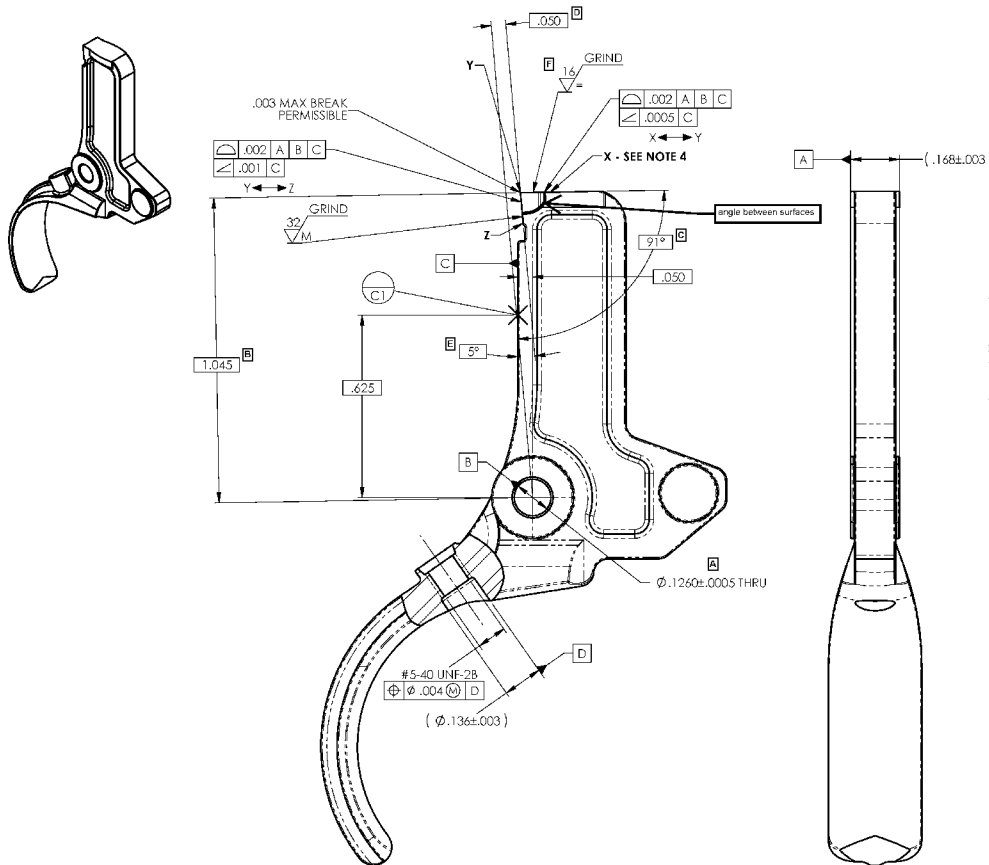
HARDNESS : HRI 5n 25 90; 0.008 mm

FINISI : SFF NOTES

HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

OR BETTER

ALTERATIONS					
ALT.	CHNG	WAS	R??	RY	DATE
A	11	NOT RELEASED FOR PRODUCTION		-WR	1 21 37
B	17	ADDED MODEL USAGE		-WR	1 24 37



- NOTES:
1. ALL MACHINING TO BE DONE PRIOR TO PLATING. PROTECT SHARP EDGE
 2. DIPS TO PREVENT DANGLE FROM 16" AND DURING PLATING
 3. DUPLEX COATING, 0.0002"-0.0003" HIGH PHOSPHOROUS ELECTROLESS
NICKEL, 0.0001" UNDER 0.0001" UNDER 0.0001" DEPOSITED MEDIUM PHOSPHORUS
NICKEL. PLATE IN 10% TETRAFLUORIC ACID (TFFA) SOLUTION. ALL COMPONENTS BAKED
@ 375°F FOR 24 HOURS.
 4. DIMENSIONAL TOLERANCES NOT SHOWN. SEE E-301462.
 5. POINT X FOR THE PROFILE AND ANGULARITY TOLERANCE ZONE ON THE TOP
SURFACE OF THE TRIGGER IS LOCATED .100 ALONG THE SURFACE FROM
THE TRIGGER TO THE SHARP EDGE.
 6. SURFACE FINISH IS TO BE MEASURED WITH A 10 MICRON PROFLOMETER TIP.

SolidWorks File: 301463 - Trigger

ⓐ RELEASED FOR PRE-PRODUCTION ONLY

(B)	XR100	301463	TRIGGER
	MODEL	PART NO.	PART USE
	DPS. BY DATE JWR 12-16-05	DSPN. BY DATE JWR 01-10-06	CIR. BY DATE
TITL	TRIGGER		
S-PPTI SDF	N-INUMER	SCHEM# 4X	SUPERSEDES
C	301463	REMINGTON ARMS CO., INC. ARMED AND DANGEROUS	