Remington.

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The Test and Measurement organization within the Elizabethtown Research and Development facility formally supports exit from Trial and Pilot testing of the Stainless Steel M/770 Bolt Action Rifle variants (.243 Win., .270 Win., .30-06 Sprg, 7mm Rem. Mag. and .300 Win. Mag.) subject to the following conditions:

1. A Design Transmittal must occur to formally establish component dimensional, finish, and metallurgical parameters reflective of T&P product. All shipped product must conform to these parameters or a written deviation from design must be obtained from the Design team.
2. A Material specification identifying alloy composition and receiving condition for the barrel should be finalized and put in place to control incoming material.
3. Mayfield should put in place adequate process controls (i.e. hardness checks in the lug area) to ensure all barrel hardness specifications are met.

This is a new barrel material for Mayfield and new to the M/770 line. With that said Elizabethtown recommends a higher than normal inspection frequency for barrel lug hardness and inspection until a proven process with predictable results has been consistently proven. If Mayfield feels the need barrel samples can be sent to Elizabethtown on a lot sampling basis for a more thorough analysis of lug hardness via sectioning and metallurgical mounting for micro-hardness profile checks.

It goes without saying that all previous performance characteristics (accuracy, endurance, functional performance, esthetics, etc.) previously identified and deemed acceptable still hold for the stainless steel variant.

Elizabethtown stands ready to assist should you determine that additional audits of the product are required.

With Kind Regard,

Scott R. Franz
Manager of Research and Technology

Remington Arms Company, Inc.