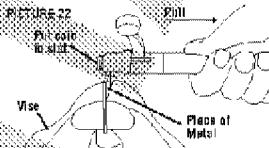


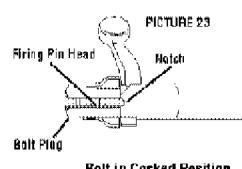
To Clean the Bolt Assembly**TO DISASSEMBLE THE BOLT ASSEMBLY:**

1. Remove the bolt assembly from the firearm. See page 10.
 2. Pull the bolt assembly away from the firing pin assembly by placing the notch on the firing pin head over a sharp edge and pushing. See Picture 22. Insert a coin into the slot that will become visible on the side of the firing pin head.
 3. Holding the bolt assembly, unscrew the firing pin assembly and slide it out of the bolt body.
- CAUTION:** Clean the firing pin assembly as a unit. No further disassembly is required.
4. Clean all parts with Remington® All Natural Bore Cleaner and dry with a clean cloth.
 5. Apply a light coat of Remington® Oil to all parts.

NOTE: The trigger assembly and bolt assembly should be lubricated with Rem Oil instead of Remington Wonder Lube® paste for black powder. The use of a non-recommended lubricant could cause serious function problems, possibly leading to accidental firing.

**TO ASSEMBLE THE BOLT ASSEMBLY:**

1. Slide the firing pin assembly into the body of the bolt assembly.
2. Tighten the firing pin assembly by hand only.
3. Pull the coin from the slot in the firing pin head.
4. Align the firing pin head with the slot notch on the rear of the bolt assembly. The bolt is now cocked. See Picture 23.
5. Assemble the bolt assembly in the receiver. See instructions on page 9.

**Field Cleaning**

WARNING: BE SURE THAT YOUR MUZZLE IS UNLOADED PRIOR TO CLEANING. SEE PAGE 8. ATTEMPTING TO CLEAN A LOADED OR PARTIALLY LOADED FIREARM CAN RESULT INJURY OR DEATH TO THE SHOOTER OR ONSTANDERS.

See pages 18 and 19 to unload the firearm.

Follow this procedure to clean your muzzle loader rifle:

1. Keeping the muzzle pointed in a safe direction, put the safety mechanism in the 'S' position, open the bolt, and be sure there is no percussion or black powder residue remaining on the bolt.
2. Use the ramrod to ensure there is no charge in the barrel. See page 6.
- WARNING:** If there is a charge in the barrel, do not attempt to remove it by shooting it out. If you are unsure what the charge is or if you are unsure if the charge is safe, instead, remove the charge using the instructions on pages 18 and 19.
3. Attach the cleaning jag to the ramrod. Assemble the ramrod extension and handle and place a cleaning patch soaked with Remington® All-Natural Bore Cleaner evenly over cleaning jag.
4. Push the ramrod assembly into the barrel at the muzzle and swab the bore with short strokes until the jag reaches the breech plug. Remove the ramrod and remove the cleaning patch from the jag.
5. Repeat step 4 with a dry jag.
6. Repeat steps 3-5 until the bore patch remains clean.
7. Place a single layer of Remington® Wonder Lube paste for black powder evenly over the jag and push it into the bore from the breech. Swab the bore with short strokes to uniformly apply the paste.
8. Repeat steps 3-5 to properly condition and preserve the bore.
9. Load the firearm in a safe direction and fire at least two percusion caps to make sure the flash hole through the nipple is clear and dry. Basic bore cleaner in the breech could set off the powder and increase the possibility of moisture or hangfire.

WARNING: Wait at least one full minute after firing the last percussion cap before pouring powder into the bore to allow time for any residual sparks to be extinguished.