

Bolt Action Centerfire – Bolt Lock Update Modification Program
Website text

If you own a Remington Model 700 or 40-X rifle:

Only those Model 700 or 40-X rifles made before March of 1982 were manufactured with a bolt-lock mechanism. Those rifles made after March of 1982 do not have a bolt-lock mechanism and may be loaded and unloaded with the safety in the “S” or “safe” position. Consequently, post-1982 Model 700 or 40-X rifles are not subject to this bolt-lock safety modification program.

To determine whether your Model 700 or 40-X rifle has a bolt-lock mechanism, either:

- Call Remington toll-free at (877)387-6691 and a service representative will help you determine if your firearm has a bolt-lock mechanism, or
- Take your Model 700 or 40-X rifle to a Remington Authorized Repair Center and a qualified gunsmith will examine your firearm and determine whether it has a bolt-lock mechanism.

If it is determined that your Model 700 or 40-X rifle has a bolt-lock mechanism, you are eligible to participate in this bolt-lock safety modification program. If you elect to participate in the program, Remington will initially arrange to have your firearm cleaned and inspected by a qualified gunsmith for proper functioning. Once the condition of your firearm has been assessed, you will be notified of one of the following:

- Your firearm’s trigger assembly is otherwise in good operating condition and the gunsmith will proceed to physically remove the bolt-lock feature so that your rifle can be loaded and unloaded while the safety remains in the “S” or “safe” position; or
- Your rifle’s trigger assembly is found to be an unsatisfactory or potentially unsafe operating condition. At that point, the entire trigger assembly will be replaced with a new factory trigger assembly which does not incorporate a bolt-lock mechanism.

Regardless of whether the bolt-lock mechanism is simply removed from your rifle’s trigger assembly or your rifle is outfitted with a brand new trigger assembly without a bolt-lock mechanism, the total cost to you is \$20, plus shipping and handling. By participating in this program, you will also receive a transferable coupon good for up to \$20 toward the purchase of any Remington safety product, including gun locks, hearing and eye protection, and gun safes.

How to participate in the **Safety Modification Program**:

1. Complete the General Repair Form ([link to form](#)); and
2. Send or deliver your firearm and the completed repair form to either;

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