

2006 870 Express Line

- New cosmetics for Express Line (Fink)
Black synthetic stock and fore end with overmolded inserts
Potential laminated wood stocks with inserts-need cost and volume commitment from Boyds
Camo guns changing to Mossy Oak Pattern-Most likely Break-Up

Ilion Quality – Shotguns

M1100 Sporting 28's (Orf)

Report on testing from Writers Seminar Guns and guns pulled from the warehouse.

M1187 Sportsman 12 gauge 28"

- (1) Gun with bad interceptor latch-will double feed with full mag tube
- (1) Gun that extractor fell out
- (1) Slug gun rough opening & closing; would not feed reliably or lock open reliably

Shotgun POI-Perniciaro, Orf

OBJECTIVE: Conformance to SAAMI spec

ACTION: Ilion Engineering to provide status of this project. Priority of shotguns in which to incorporate these changes first-

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express
5. SP-10

Jack Kast has picked up. Trying smaller bead to evaluate POI. Lab time is being consumed for MCS at this point of time. Late July early August at this point for an answer. By next

PTM we should have results.

Standard rib and sight SAAMI- -3 1/8"

Standard rib and low sight SAAMI- +1/2"

Assuming low bead works, change all beads ASAP.

- Choke Tube Constriction/Patterning Concerns Drawings changed-Need ID Mark
ACTION: B Orf to update drawings. Need to add some sort of ID mark on choke tubes.
- 1187 extractor is being used in 1100 Target guns. This means old 1100 barrels will not fit new 1100's.
ACTION: Perniciaro to investigate when change took place, report at next meeting, and provide plan to revert to an 1100 extractor.
Update Report-1986 DCR by Terry Douglas to change all 11-87 and 1100 (12&16ga) barrels to wide cut.
1100 Classic Field 16 gauge '02-wide cut and extractor
1100 Syn (2005 Deletion) has narrow extractor but wide barrel cut.

Moving forward-all 1100/1187 12&16 ga to have wide extractor and wide barrel cut.