(the plug is held in by a little pin. The spring wraps around the pin.)

When you cock the gun you are actually pulling the spring back. This is field back by trigger assembly. The seer makes contact w/ bolt at seer lines-when the seer drops down it (bolt goes forward and bang.

Trigger Assembly-is held on by couple of screws to bottom of receives:

The safety assembly is on the trigger itself.

All that our safety does is to block the seer.

Trigger Adjustment Screws-2 in front and one in the back

The bolt spring is available for consumers to buy but they should never be a reason for them to need to buy it. It can be dangerous to work with. Normally don't recommend that they work with it.

On Model 700 they can't get any part of bolt or firing pin assembly. They can get the spring only. This is factory restricted due to the Iss system.

The firing pin itself isn't restricted.

The bolt handle is not restricted on the parts list. Mark it as restricted on the parts list. People don't need to buy it.

The bolt plug listed on the parts list (bline and \$\$) are probably before ISS. The bolt plug manufactured after this time is restricted.

<u>Safety</u>: Our safety is called a positive click safety. We will never make it quieter.

<u>Trigger Assembly:</u> All of the parts in the trigger assembly are restricted. We do not recommend any adjustments to the trigger screws. This will void the warranty on the trigger and can put the firearm in an unsafe condition.

<u>Trigger guard screws:</u> The ADL version has front, rear, and center guard screw; all other 700's have only a front and rear trigger guard screws. Trigger guard screws on synthetic and wood are tightened to a hand tight fit. **VS &** Sendero trigger guard screws are tightened no more than 45 in lbs. Police trigger guard screws are tightened no more than 65 in lbs. Too much can crack the stock!!

Reinforcement screws: This screw helps with the strength of the stock, it keeps it from splitting. Long action & long action Mag have 2, short action has 1. Looks like a black dot on stock.

Recoil Lug: The recoil lug helps to direct the recoil into the stock, which lessons the amount of felt recoil. The lug is located in the barreled action.

Stocks come with a batt plate or recoil pad on magnums and grip cap. Some of them also come with swivel study. Fore end tip is epoxyed on. HS Precision makes our Custom synthetic, Police, Variant, and Sendero stocks. Our free floated stocks do not have pressure points. They have an aluminum bedding block which holds the action in place. Trigger guard screws on synthetic and wood are tightened to a hand tight fit. VS & Sendero trigger guard screws are tightened no more than 45 in lbs. Police trigger guard screws are tightened no more than 65 in lbs. Too much can grack the stock!!

700 Mtn stock will interchange with 700 Titanium