

Model 7400 Gas Operated Semi-auto Rifle:

The Model 7400 was introduced in 1980 and is still in production at the current time. Lightweight hunting rifle. This model is based off of the Model 742 & 740. 6-7 years ago we called these a Buckmaster. Offered the Model Four in 1980's as a more economical version of the 7400. Parts are interchangeable from the Model Four to the Model 7400.

The clip and butt stock can interchange with the Model 7400 and Model 742, however, these are the only parts that can be interchanged. Magazine lateh may need some modification in order for magazine to fit. Rear stock from 870 20 ga will interchange.

742 Exchange program:

<u>Gas Operating System</u>: The Model 7400 is very similar to the Model 11-87 and 1100 because of the way the gas operating system works. The 7400 has a gas ordine hole that allows some of the gases to bleed through onto the piston (in the fore end) forcing the action to cycle. Do not over lubricate or over oil, will cause it to jam. This does not get as dirty as a shotgun but it would be best to take to a RARC or gunsmith for professional cleaning.

You lose a little bit of velocity with a gas system but will not be able to tell at most hunting ranges. The loss would be more significant at several hundled yards.

<u>Magazine</u>: We offer a 4 & 2 shot clip in 30.06, 270, & 35 Whelan. We do not offer 10 round clips, may be available aftermarket. If the magazine will not stay in the firearm the consumer will need to purchase a new magazine latch and have a gunsmith install it. Magazine latch has a number stamped on it indicating which one

Stock & finish: The synthetic stock 7400 has a matte finish & the wood stock 7400 has a bright blue finish. All of the newer models have cut checkering; at one time they had press checkering with floral design (fleur de lets)-stopped about 15 years ago. The 870 20 Ga. stock will work on this model but the wood probably not match. Customers use this if they do not like the Monte Carlo style stock that comes on the rifle. We put MC style stock because most hunters put a scope on the rifle.

Butt Plate: The Model 7400 comes equipped with a butt plate, the consumer may put a recoil pad on, however, the guint may not work because it needs the energy from the recoil.

Fore end. If you remove the fore end tip, tip spacer, and screw then the fore end will come off. There is a metal sloeve on the fore end that protects it from gases. Clean the remaining parts with Rem Action cleaner.

<u>Sling strap:</u> You can not drill into the fore end to install a swivel stud because of the metal sleeve. The consumer can purchase a barrel sling assembly (Made by Uncle Mike's) at their local dealer or they may put a swivel in place of the fore end screw. Or they can purchase a barrel band through our parts department. This is a metal clamp that clamps onto the barrel.

Grip Cap The old grip caps have a white line spacer.

<u>Bolf assembly:</u> We do not recommend taking out the bolt assembly. See a RARC or gunsmith for assistance with Eleaning. (Old 742 manual had more in depth take down instructions) Bolt has 6 locking lugs on bolt head (3 pairs of 2). Model 700 has 2.



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