

**M/504 CENTER FIRE .22
HORNET**

- Component Design Changes include:
 - Magazine:
 - Magazine Box, Follower, Spring, Box Bottom
 - Bolt:
 - Bolt Body, Main Spring, Firing Pin, Extractor, Ejector
 - Stock and Receiver:
 - Enlarge Magazine Well
- Design Concerns:
 - Center Fire Chamber Pressure:
 - 17HMR Pressure: 26K PSI
 - 22 Hornet Pressure: 43K PSI
 - Verification of Lock-Up and Barrel Clamping System:
 - Test Complete by 5/25/03
- Capital Expenditures:
 - Mayfield estimates \$1,500 in Capital and Ops.