

# **Bolt Action Centerfire – Bolt Lock Update Modification Program**

## **Website text**

- All XP-100 firearms with serial numbers below 7507984 except those beginning with an "A" or "B" before the number were subject to the 1979 recall.
- Each new trigger assembly installed in firearms repaired under the 1979 recall has a "V" (approximately 1/4 inch high) stamped on the left side of the trigger below the receiver line. [(View a diagram of the placement of the "V.")] These replacement trigger assemblies included the bolt-lock feature.

If you own a Model XP-100 firearm that was subject to the 1979 recall, does the current bolt-lock safety modification program affect you?

- If you have a Model XP-100 with a bolt-lock feature, regardless of its manufacture date, it is eligible for the current bolt-lock removal offer.
- However, if your XP-100 firearm was never repaired as part of the 1979 recall, a new trigger assembly without a bolt lock feature will be installed. This change will be made at no cost to you.
- If your XP-100 firearm was repaired as part of the 1979 recall, or it was not subject to the 1979 recall, you may have the bolt-lock removed at a total cost of \$20, plus shipping and handling. By participating in this program you will also receive a transferable coupon good for up to \$20 towards the purchase of any Remington safety product, including gun locks, hearing and eye protection and gun safes.

If it was never serviced as part of the recall in 1979, we will install a new trigger that does not have the Bolt-Lock feature installed. The service will be free to you. See service directions below.

## **How to participate in the Safety Modification Program:**

1. Complete the General Repair Form (link to form); and
2. Send or deliver your firearm and the completed repair form to either;
  - a. A Remington Authorized Repair Center (link); or
  - b. Ship your firearm to the Remington factory at:

**Remington Arms Company, Inc.**  
**Ilion Firearms Plant**  
**Attention: BL Safety Program**  
**14 Hoeffer Avenue**  
**Ilion, NY 13357**

Remington will bill or arrange for payment once your firearm is received and evaluated.

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